

# Large area GEM tracking

**Kondo Gnanvo**

*University of Virginia, Charlottesville, VA*

*fsPHENIX Workshop, Iowa State Univ. March 12, 2016*

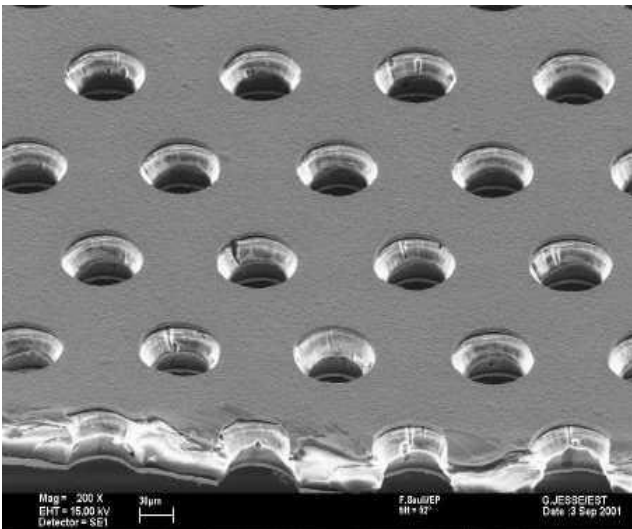
## Outline

- ✓ Basics of GEM detectors
- ✓ Large area GEM
- ✓ Large GEM R&D in US
- ✓ RD51 Collaboration

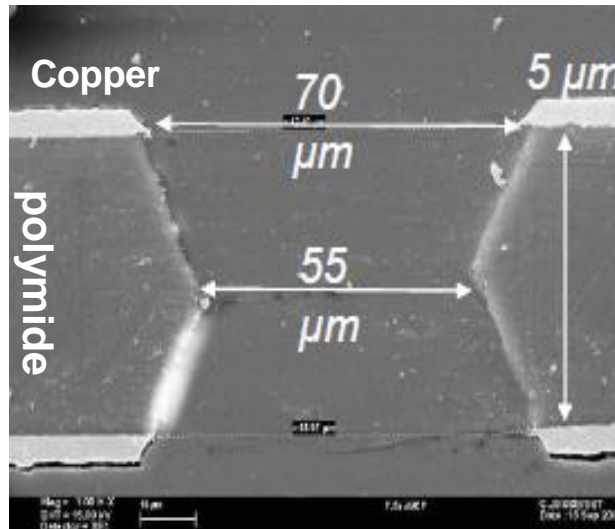
# Basics of GEM detector: GEM Foil as Electron Amplification

- Thin, metal-clad polymer foil chemically perforated by a high density of holes, typically 100/mm<sup>2</sup>
- Voltage of ~ 350 V across the Cu electrode creates a strong field in the hole leading to amplification
- The ionization pattern is preserved by design with the electric field focusing the charges inside the holes

**GEM foil**



**GEM hole parameters**



**E Field pattern**

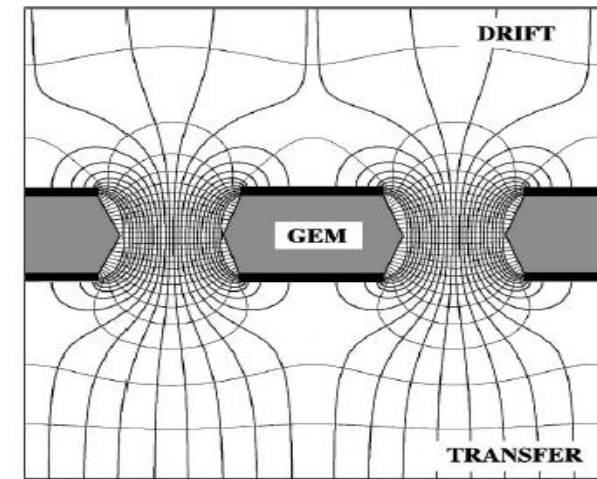


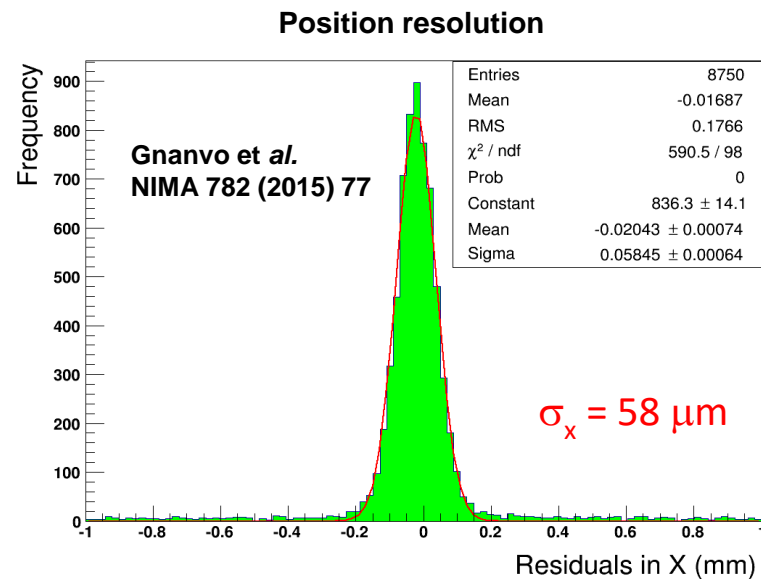
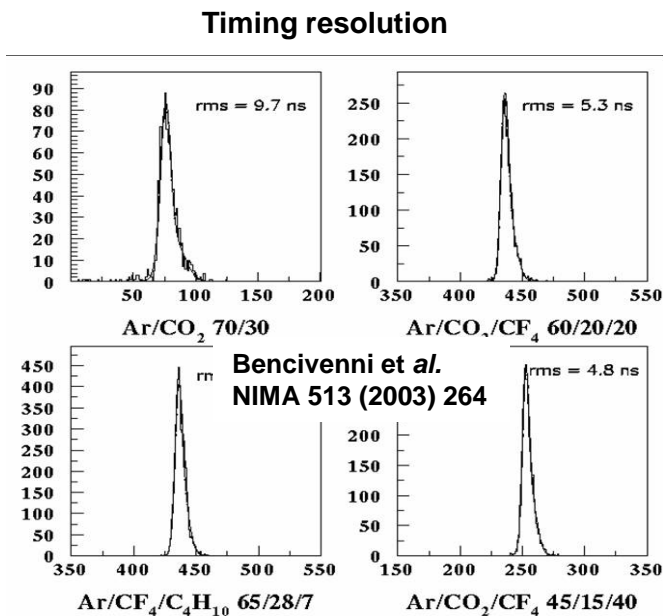
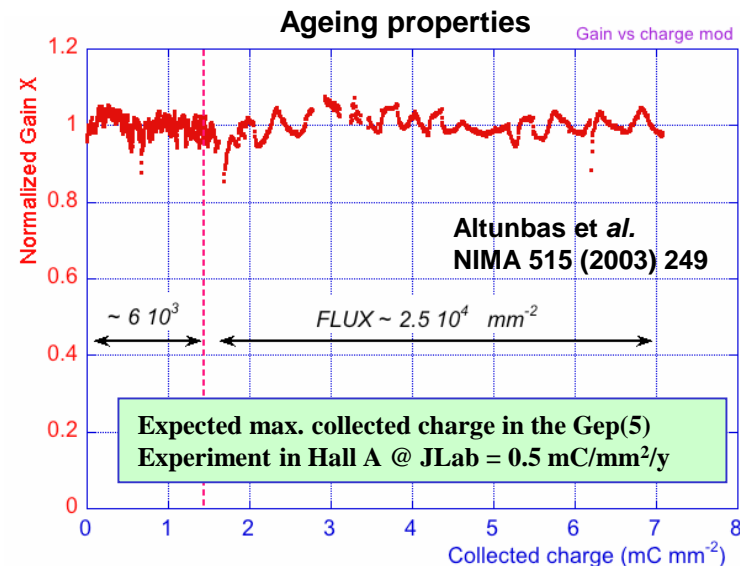
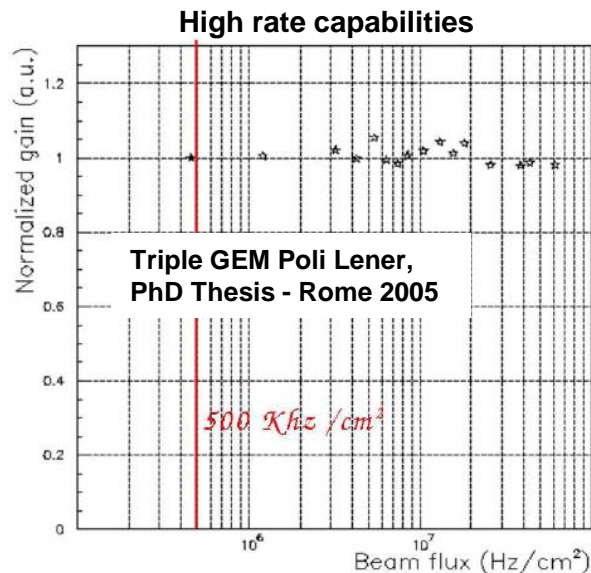
Figure 34 Electric field and equipotentials lines in the gas electron multiplier.

F. Sauli, Nucl. Instr. and Meth. A386(1997)531

## UNIQUE FEATURE

Charge amplification is decoupled from the charge collection  $\Rightarrow$  Multi stage amplification

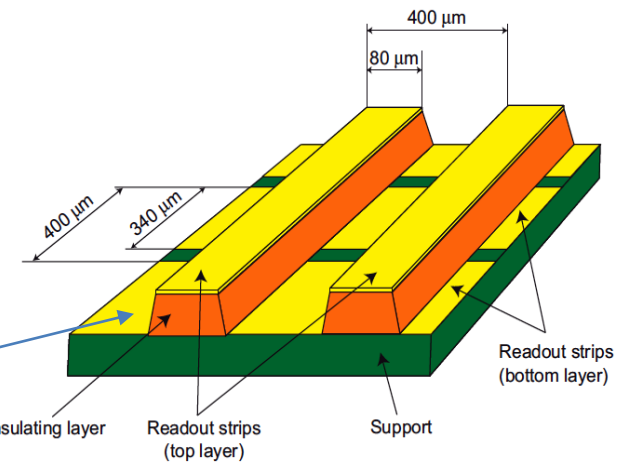
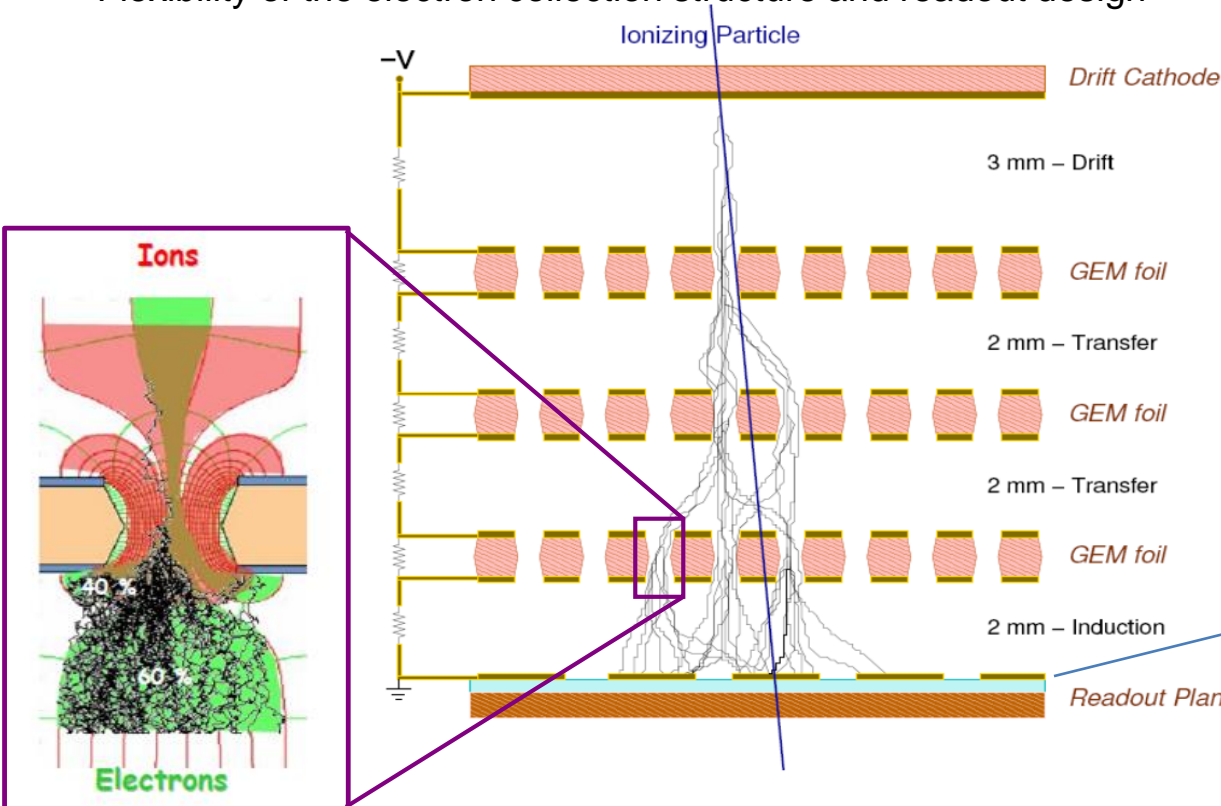
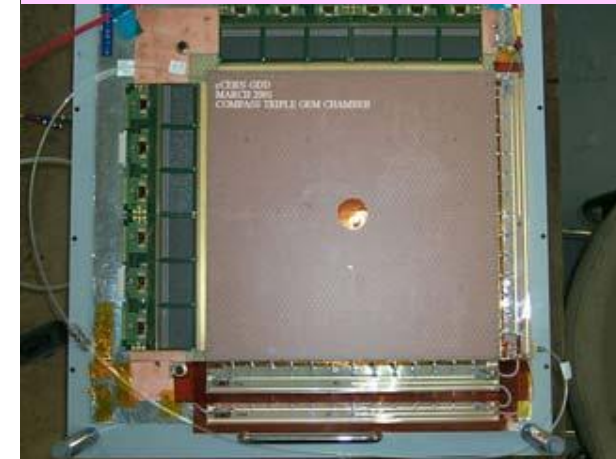
# Basics of GEM Detectors: Performances



# Basics of GEM Detectors: The COMPASS Triple-GEM Design

- 3 GEM foils with cascade amplification
- ~ 350 V across the foil ensure an average gain per foil of 20 to 25
  - ✓ Low discharge probability
  - ✓ Electric field  $\Rightarrow$  focus electrons to the holes better spatial resolution
  - ✓ Structure minimize electron flow back
  - ✓ Flexibility of the electron collection structure and readout design

COMPASS @ CERN first use of GEM in HEP Experiment



2D strips (pitch 400  $\mu\text{m}$ ) readout on a Flexible 50  $\mu\text{m}$  Kapton support

## Large Area GEM

# Large Area GEM: Single Mask Technique

## Previously: Double mask

Limitation from mask alignment

⇒ max active area ~ 40×40 cm<sup>2</sup>



50 mm polyimide foil, copperclad

photoresist lamination, masking,  
exposure and development

metal etching

polyimide etching

metal etching

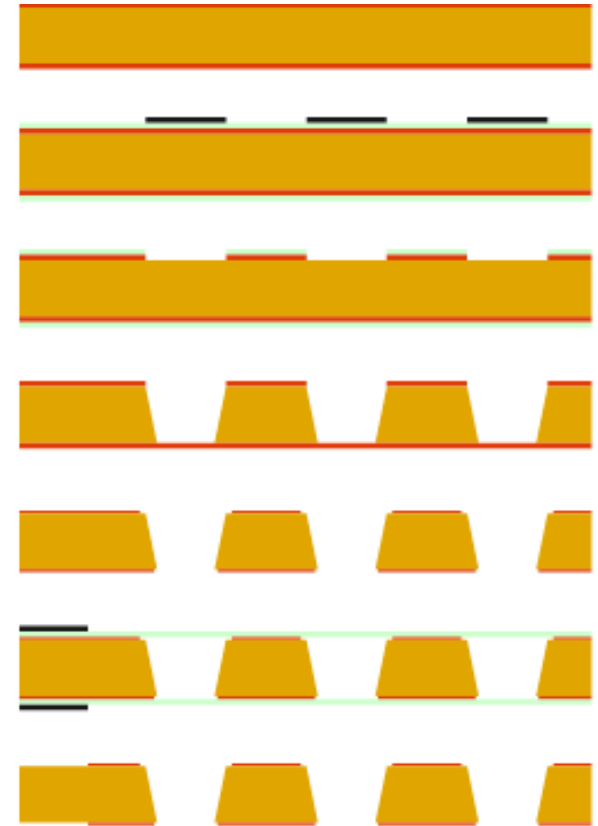
second masking to define electrodes

metal etching and cleaning

## Now: Single mask

No alignment required

⇒ Very large GEM foil



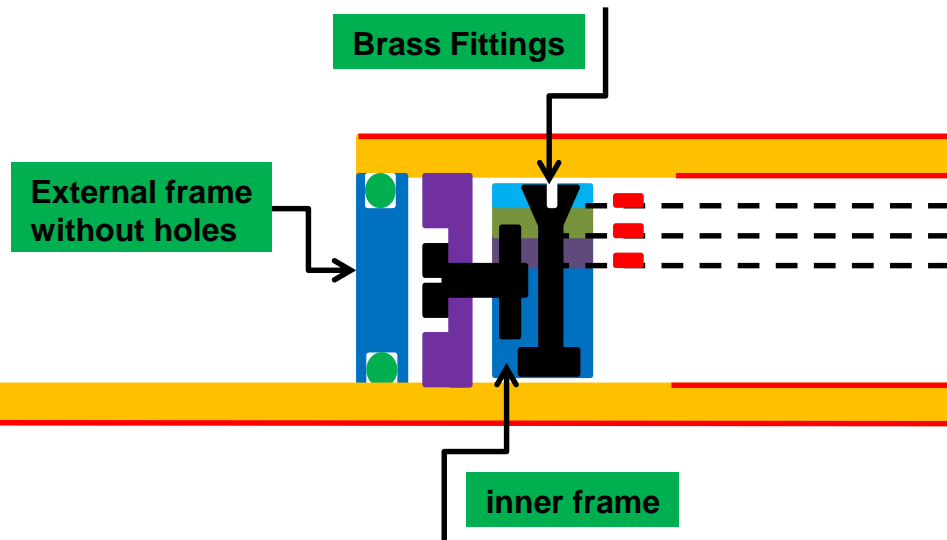
**Figure 1.** Schematic comparison of procedures for fabrication of a double-mask GEM (left) and a single-mask GEM (right).

Progress on large area GEMs Serge Duarte Pinto et al., JINST, November 26, 2009, [<http://arxiv.org/pdf/0909.5039v2.pdf>]



# Large Area GEM: NS2 Assembly Technique

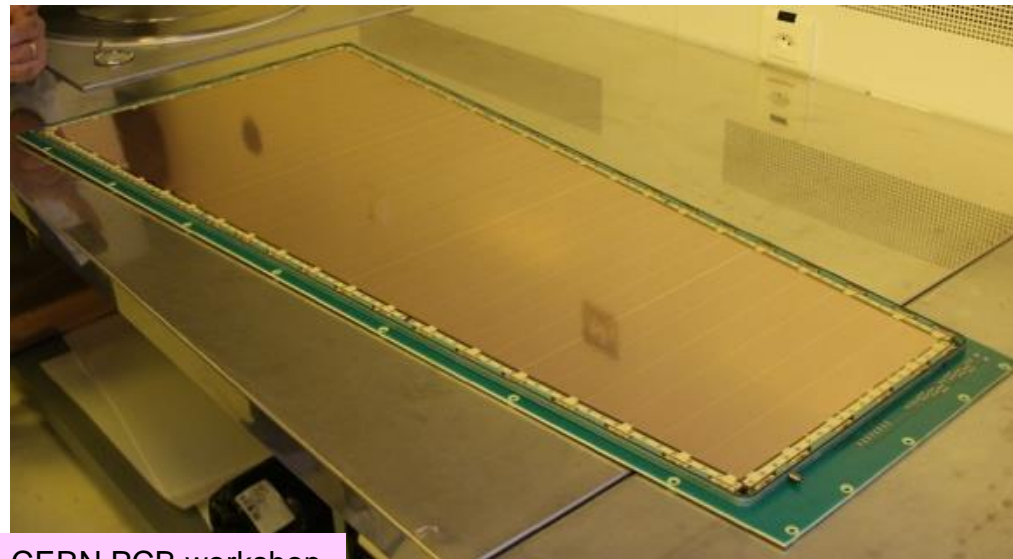
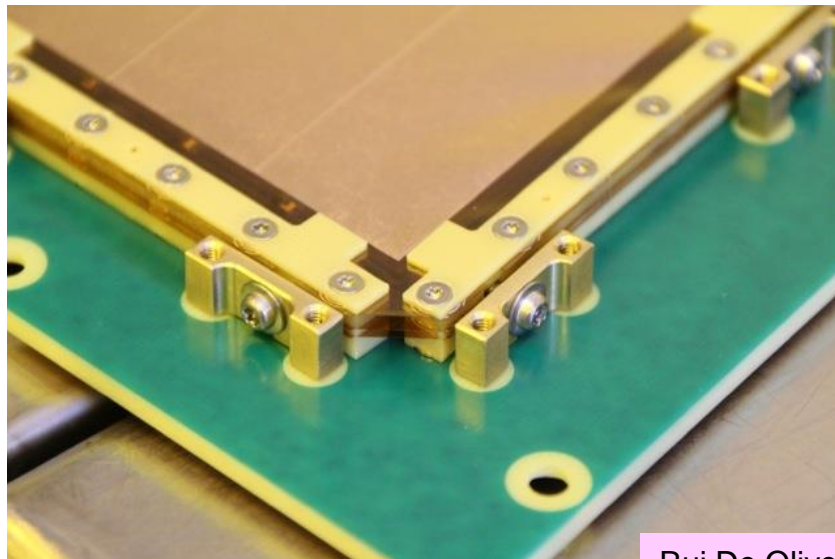
pioneered by CMS GEM Muon Upgrade collaboration & RD51



Close view of 3 GEM stack with NS2 technique

- Mechanical stretching with small frames with the use of a set of screws, fittings for the stretching
- Control of the stretching and the flatness of the GEMs
- No glue involved in the assembly  
Chamber can be re-opened
- No need for spacers in active area
- **BUT: Lots of screws and rigid supports material**  
critical for tracking detectors

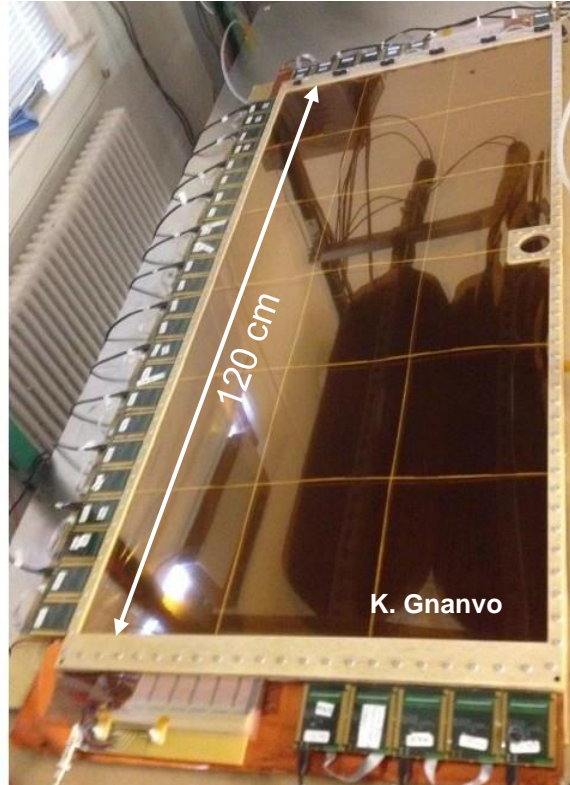
CMS GE1/1 NS2 detector assembly



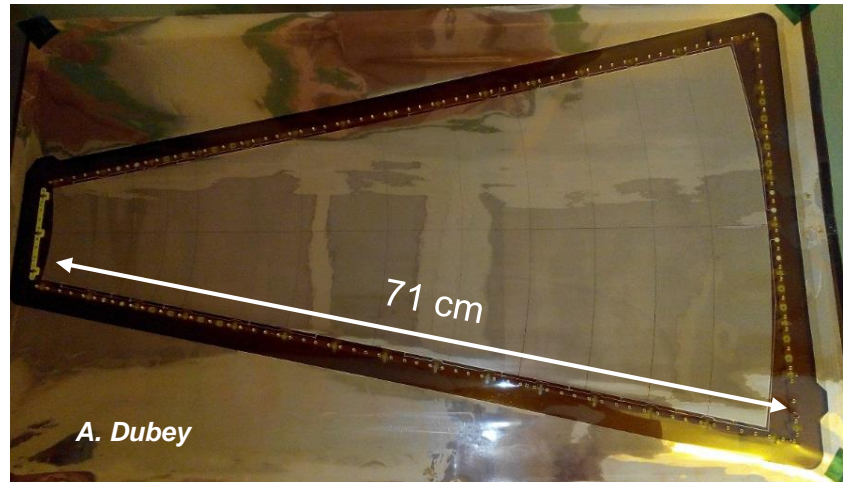
Rui De Oliveira, CERN PCB workshop

# Large Area GEM for Tracking

PRad GEMs (JLab, USA)



CBM MUCH (FAIR, Germany)



CMS GEM (CMS, CERN)

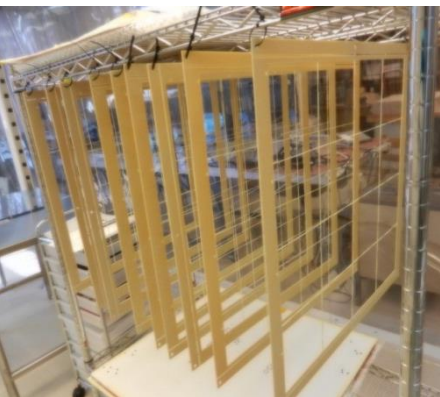




## Large GEM R&D in the US

# Large GEM in US: University of Virginia GEM R&D

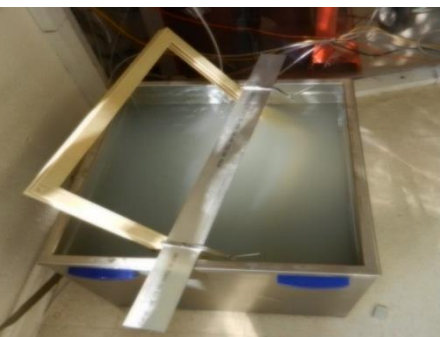
Storage of the frames



Frames holder for cleaning



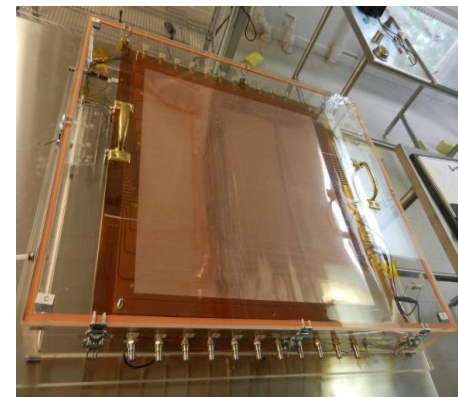
Ultra sonic bath (USB)



(3 × 7 m<sup>2</sup>) Class 1000 Clean Room



Storage of the framed foils



Glue dispenser



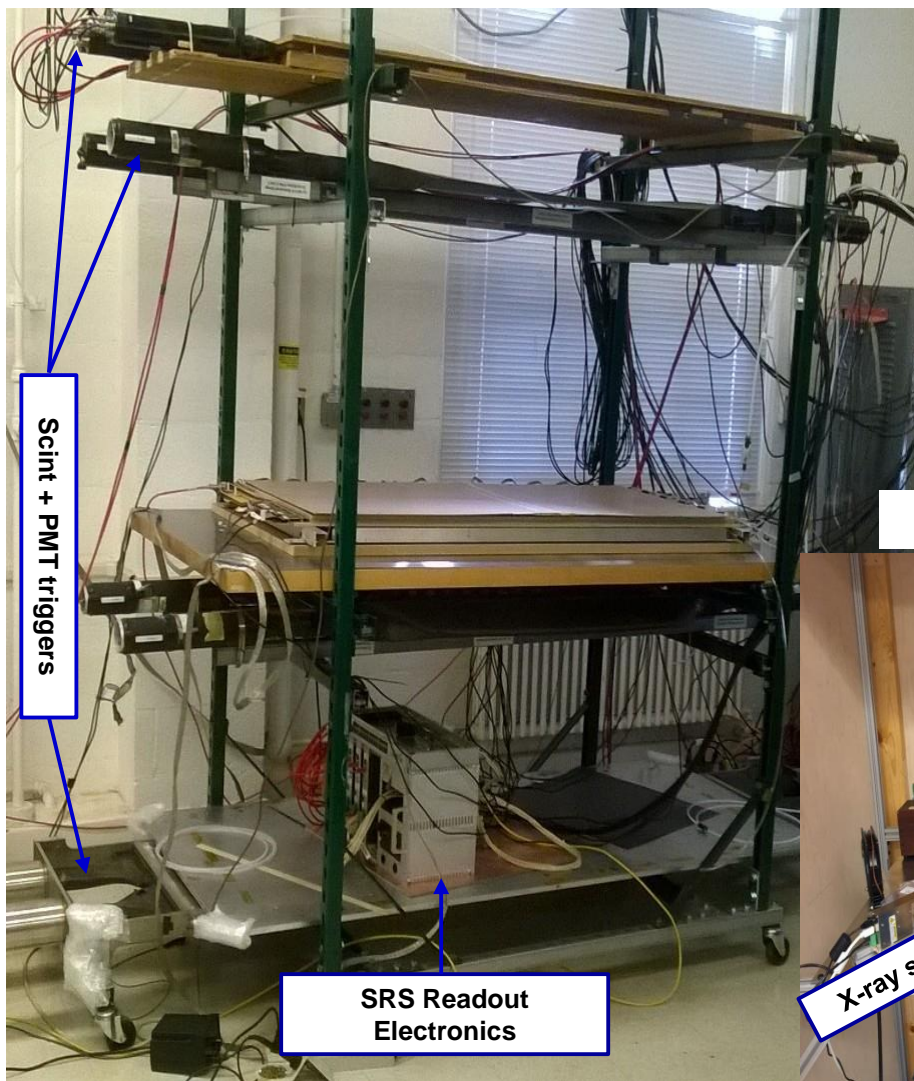
Tacky roller → dust removal



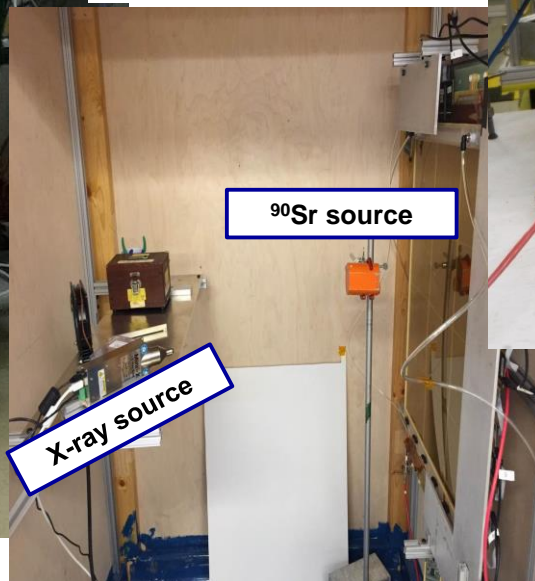


# Large GEM in US: University of Virginia GEM R&D

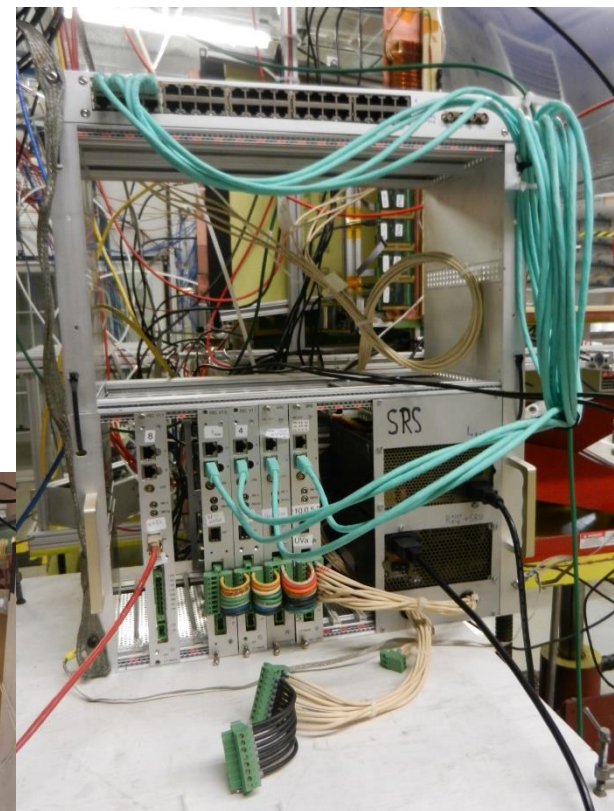
Large cosmic test bench



X-ray high rate test box



Readout Electronics: 12K channels



# Large GEM in US: University of Virginia GEM R&D

**SBS GEMs currently stored at UVa**

- 29 modules (60 x 50 cm<sup>2</sup>) built @ UVa
- All the 29 modules passed the final test
- 16 more in the next 12 months



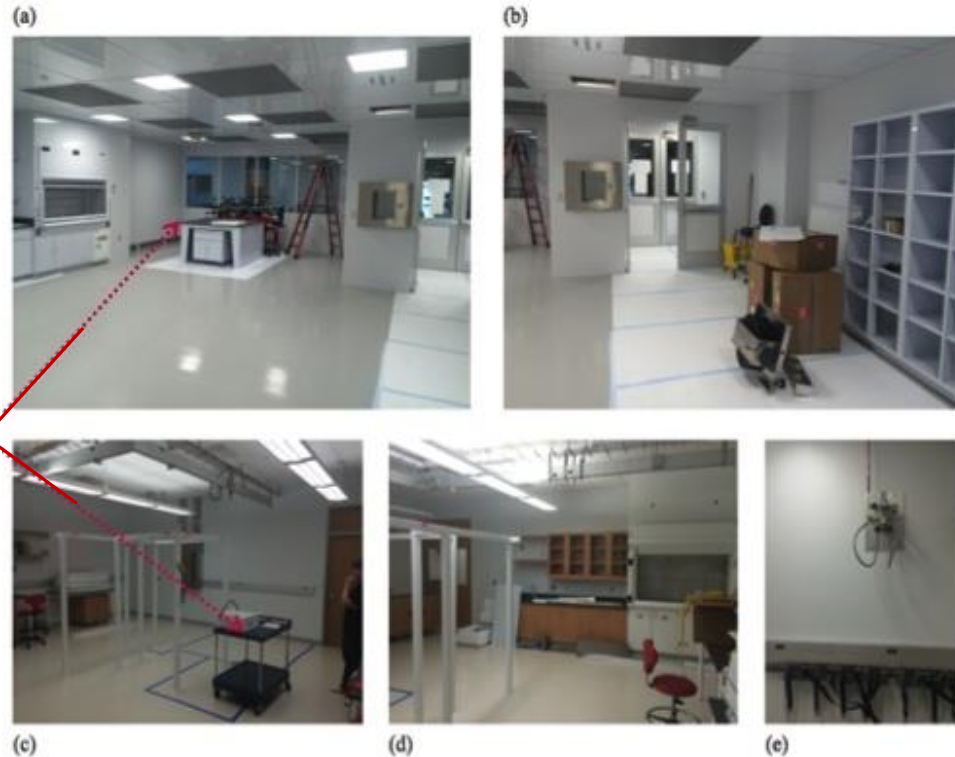


# Large GEM in US: Temple University GEM R&D

- Major effort on STAR Forward GEM Tracker completed with full installation in fall 2012 - 24 large triple-GEM detectors arranged on disks / 30720 channels (APV25-S1)
- Large group at TU with fully equipped micro-pattern detector laboratory (Detector lab and permanent clean room facility) at new Science Education and Research Center with outstanding resources
- Major funded EIC R&D effort on large triple-GEM detectors focusing on light-weight structures and commercial fabrication of various detector components

## New Laboratory facilities at Temple University

**Note:** GEM Clean Room (a/b) is ready (Move-in soon) / GEM detector (c/d/e) lab move-in completed. Both labs will be equipped with new Newport Optical tables (6'x4') provided by Temple University, CST (Cost: \$25k)

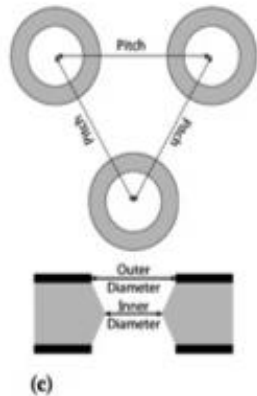
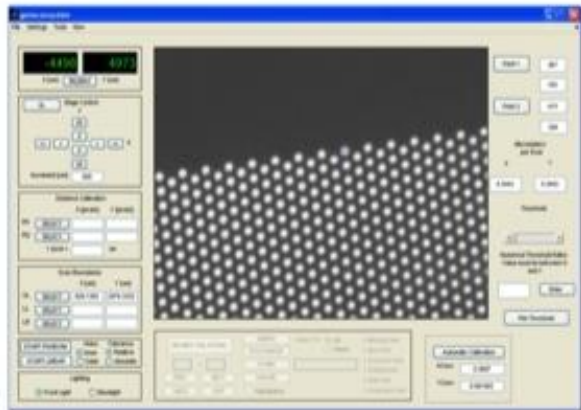
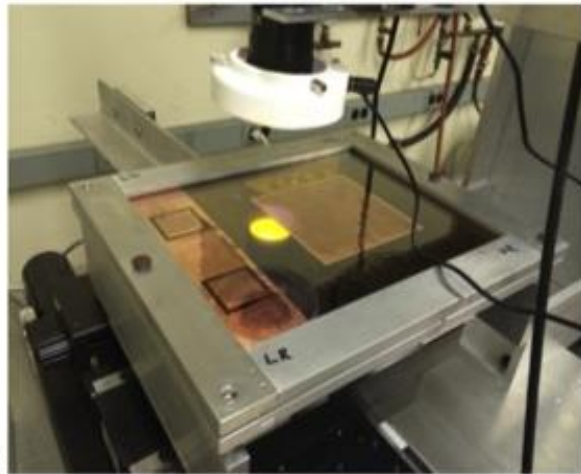




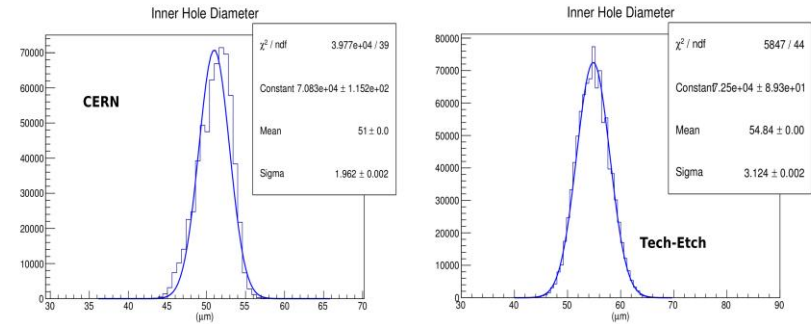
# Large GEM in US: Temple University GEM R&D

## Single mask GEM Foil: CCD scan setup

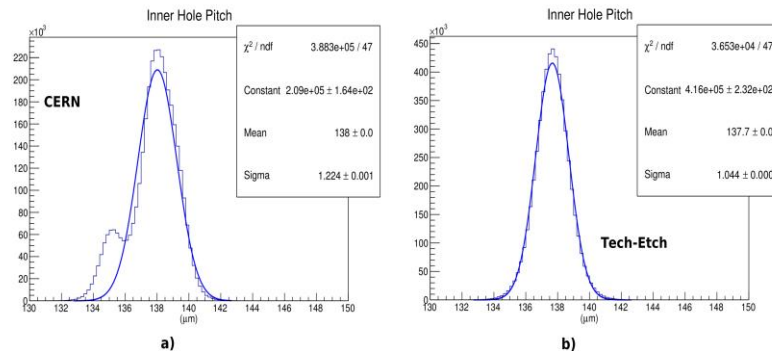
- ✓ 2D scanning table with CCD camera fully automated
- ✓ Scan GEM foils to measure hole diameter and pitch
- ✓ Unique world-wide setup in micro-pattern detector
- ✓ Critical for feedback in development and QA stage!



## Inner Hole Diameter



## Pitch



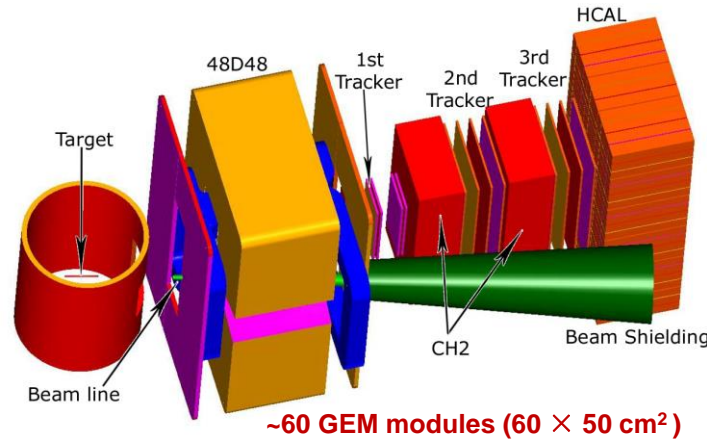
- Inner hole diameter and pitch are compared between a Tech-Etch and CERN (Only 1 CERN foil has been optically scanned) single-mask 10 X 10 cm<sup>2</sup> foil.
- Mean inner hole diameters between the two foils are similar size.
- The mean pitch between the two foils is also have similar values.
- However a double peak structure is present in the CERN pitch distribution.

# GEM in Experiments: @ JLab

## GEM Trackers, Super BigBite Spectrometer (SBS), hall A

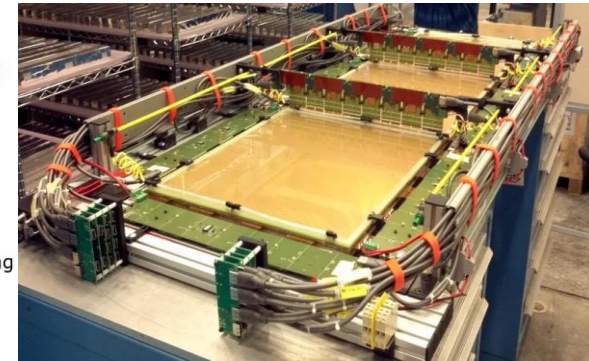
### SBS physics program

- GEP : 12 (GeV/c)<sup>2</sup>
- GMN: 13.5 (GeV/c)<sup>2</sup>
- GEN: 10 (GeV/c)<sup>2</sup>
- SSA in nSIDIS: 30,000 gain vs HERMES
- =====
- A1n/d2n – gain ~ 20-30 compared with HMS/SHMS
- TDIS meson DIS
- WACS-ALL, full proposal, 100x gain in productivity
- GEnRP, ready for full proposal, 10+x gain in productivity
- pol H(γ, φ p), H(γ, π<sup>0</sup> p)
- PVDIS – gain 10-15 compared with two HRSS
- A1p/d2p – gain ~20-30
- D(e, e' d) - A, T20
- J/Psi as gluon probe of QCD – well matched to BB/SBS
- A(e, e' p), A(e, e' π<sup>±</sup>)

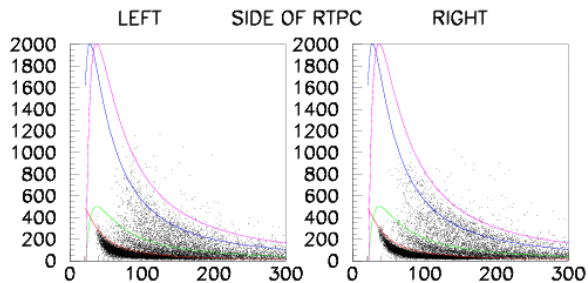
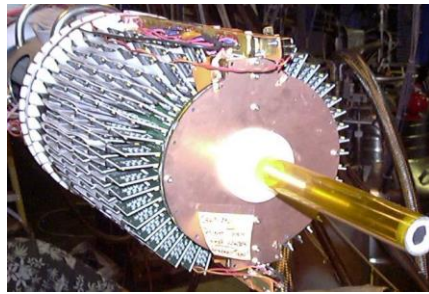
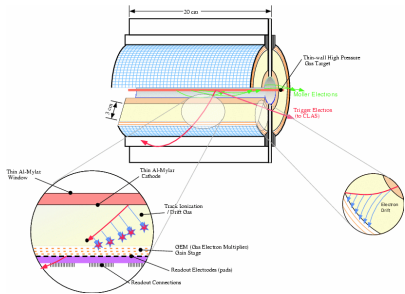


~60 GEM modules (60 × 50 cm<sup>2</sup>)

SBS 1st Tracker layer

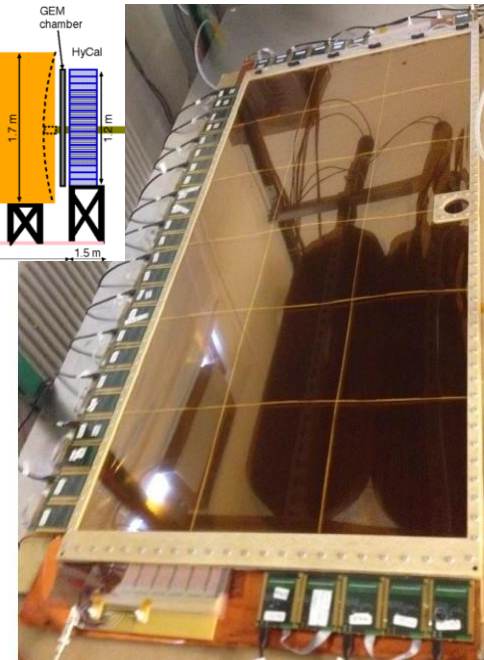
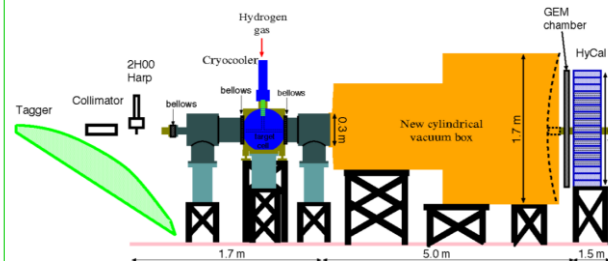


## GEM radial TPC, BoNUS, hall B



Ongoing projects  
with **cylindrical**  
GEMs: BES III in  
China, BoNUS12  
and TDIS @ Jlab

## Prad GEMs, hall B



### Specifications:

- 2 chambers: total active area: **(122x110 cm<sup>2</sup>)**, COMPASS readout
- factor of >10 improvements in coordinate resolutions
- similar improvements in Q2 resolution (**very important**)
- unbiased coordinate reconstruction
- increase Q2 range by including Pb-glass part

proton / deuteron / 3He / 4He

H. Fenker, JLab

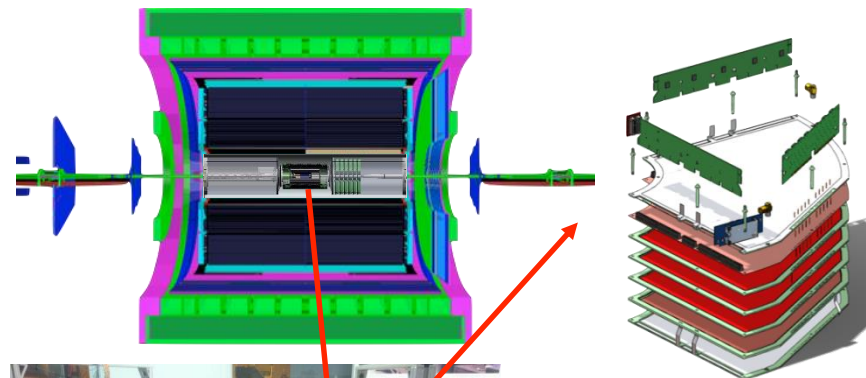
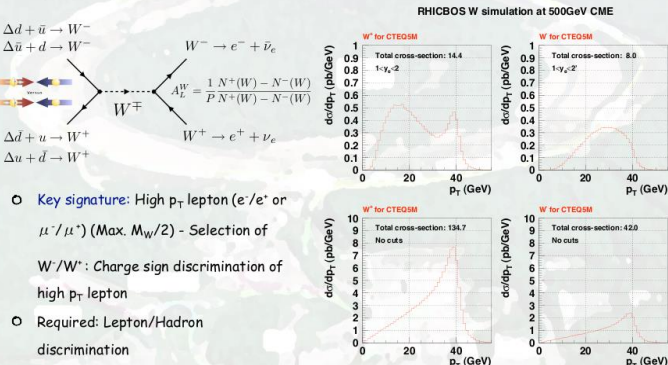


# GEM in Experiments: @ BNL

## Forward GEM Tracker (FGT), STAR

### FGT Physics motivation - W program

- Quark / Anti-Quark Polarization - W production



- STAR FGT GEM: 6 triple GEM disks around the beam
- Each disk: ID~7cm, OD ~40 cm
- 4 quarter section, ~ 0.14 m<sup>2</sup> each

B. Surrow  
AGS-RHIC Users Meeting,  
Workshop Upton, NY, 05/27,  
2008

## Hadron Blind Detector (HBD), PHENIX

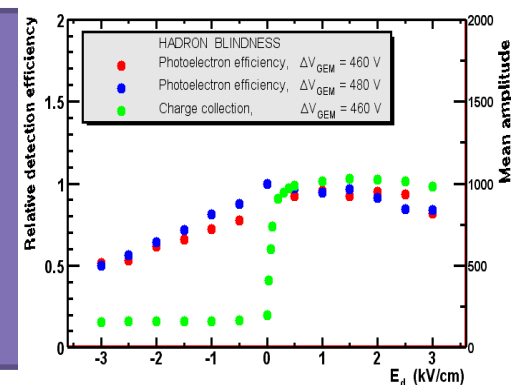
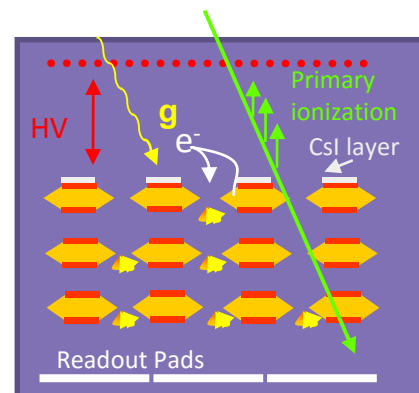
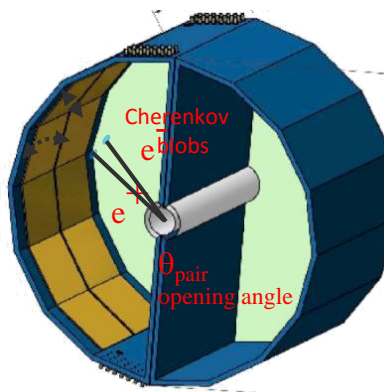
### GOAL:

Detect double  $e^-$  hits (signal) from  $e^-$  from  $\gamma$  (background)  
HBD close to the beam pipe

- Cerenkov blobs from two leptons = 2 pads
- Cerenkov blobs for single electron = 1 pad

### BUT:

Detector should be insensitive to hadrons

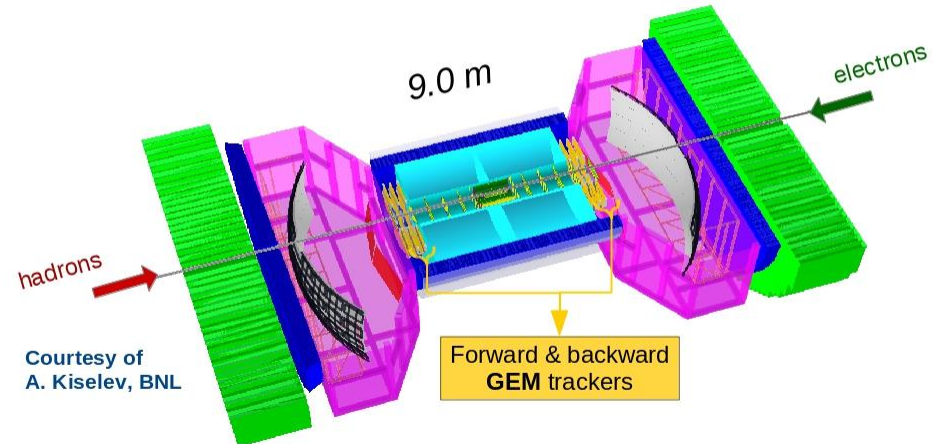
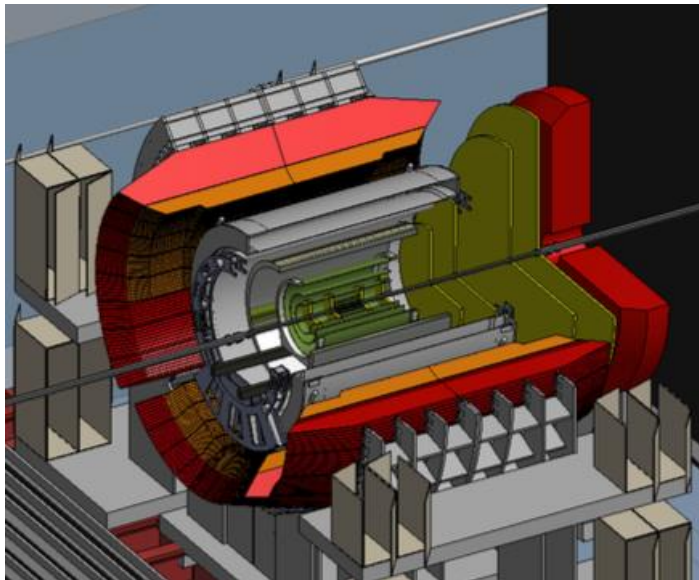


## Large GEM R&D

# Large GEM R&D: Forward Tracking for Future Projects

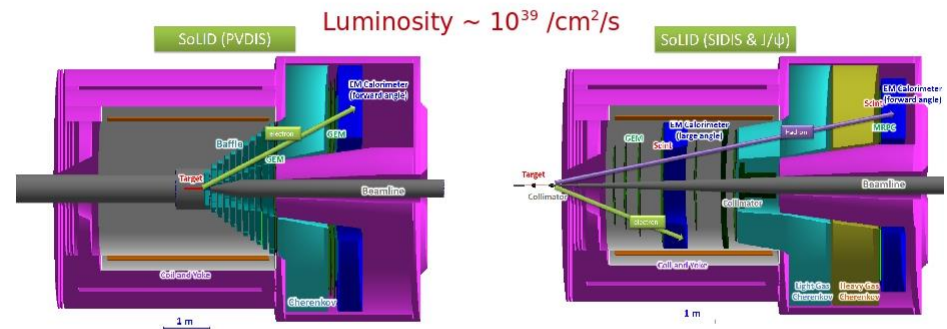
## EIC Detector Conceptual design

## fsPHENIX Detector Conceptual design



Courtesy of  
A. Kiselev, BNL

## SoLID Conceptual design



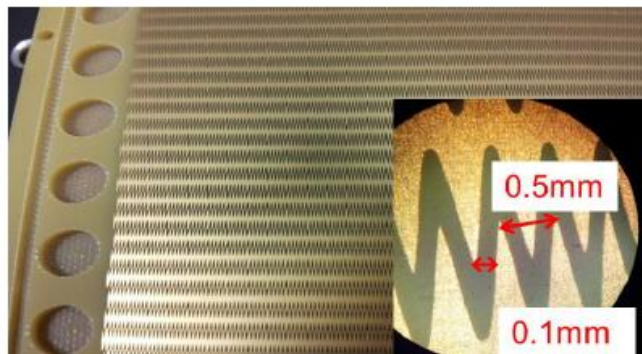
Rate: 100 to 600 kHz/cm<sup>2</sup> (with baffles), GEANT4 estimation

Spatial Resolution: ~100 μm (sigma) in azimuthal direction

Total area: ~37 m<sup>2</sup> (30 sectors x 5 planes)



# Large GEM R&D: Forward Trackers in the Future Projects



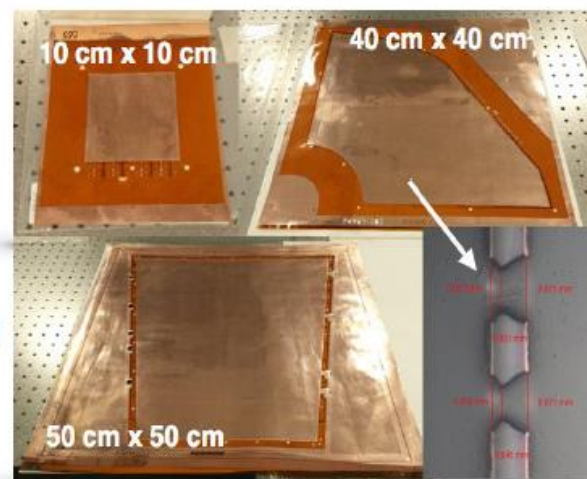
NIM A 811 (2016) 30-41

## Florida Institute of Technology (FIT)

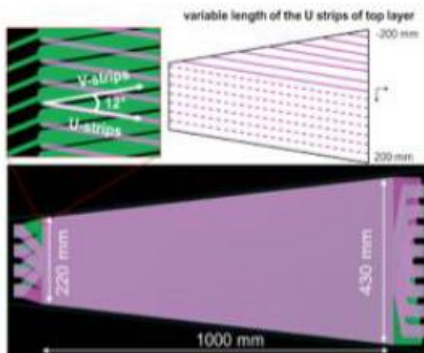
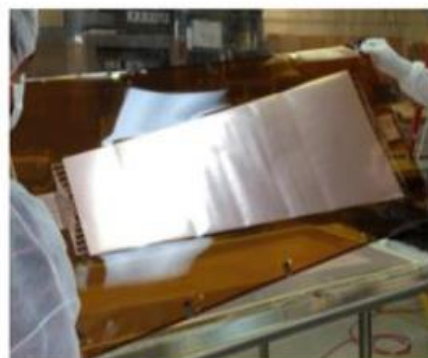
- Recently submitted a results of their large area (~1 m) triple-GEM detector to NIM A for publication.
- Successfully used zig-zag readout as a means to maintain good spatial resolution while reducing number of readout channels needed
- $\sigma_{\phi} = 193 \mu\text{rad}$

## Temple University (TU)

- Have been working with US company Tech-Etch towards commercializing large-area GEM foils.
- Recently published results of electrical and geometrical foil quality



NIM A 802 (2015) 10-15



NIM A 808 (2016) 83-92

## University of Virginia (UVa)

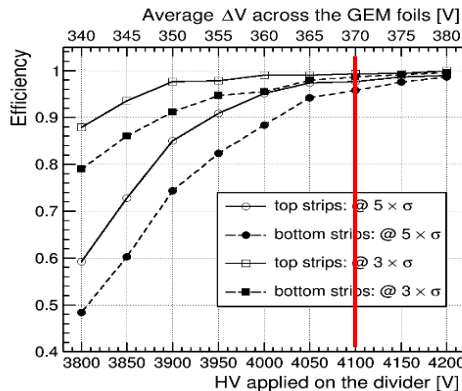
- Recently published results on their large-area (~1 - m)/ light weight triple GEM detector
- The detector successfully implemented 2D stereo -angle (U-V strips) readout
- $\sigma_r = 550 \mu\text{m}$ ,  $\sigma_{\phi} = 60 \mu\text{rad}$

# Large GEM R&D: U-V Strips readout studies

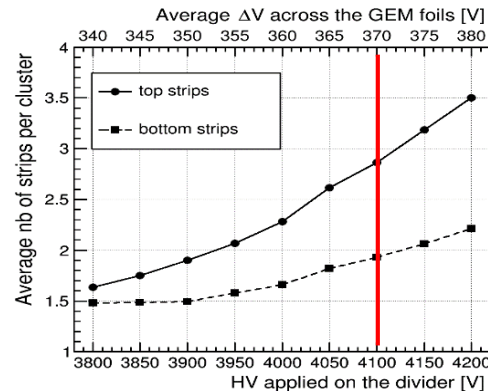
## EIC-FT-GEM (SoLID) Prototype I

- Trapezoid shape **1-m long** triple-GEM (3-2-2-2): widths at the inner radius and outer radius equal to **23 cm and 44 cm** respectively.
- Readout board: flexible 2D U-V strip readouts (COMPASS style) with a **pitch of 550  $\mu\text{m}$** , top layer (**140  $\mu\text{m}$ , wide U-strips**) run parallel to one radial side of the detector and bottom layer (**490  $\mu\text{m}$ , V-strips**) run parallel to the other side.
- Test beam results published in [NIM A 808 \(2016\) 83-92](#)

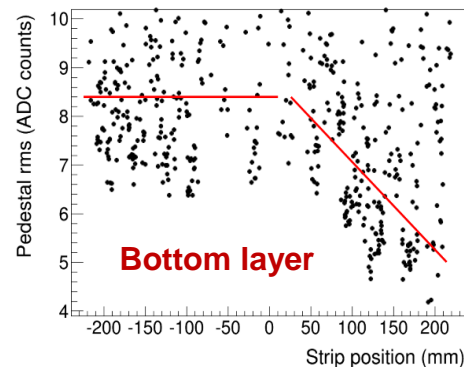
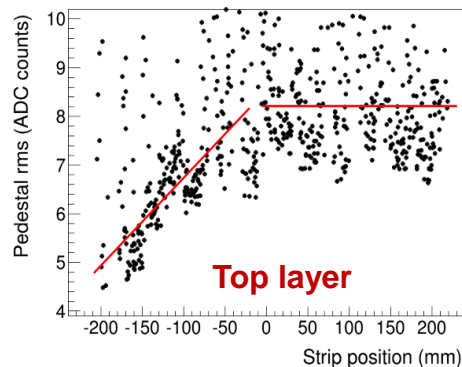
### Efficiency vs. HV



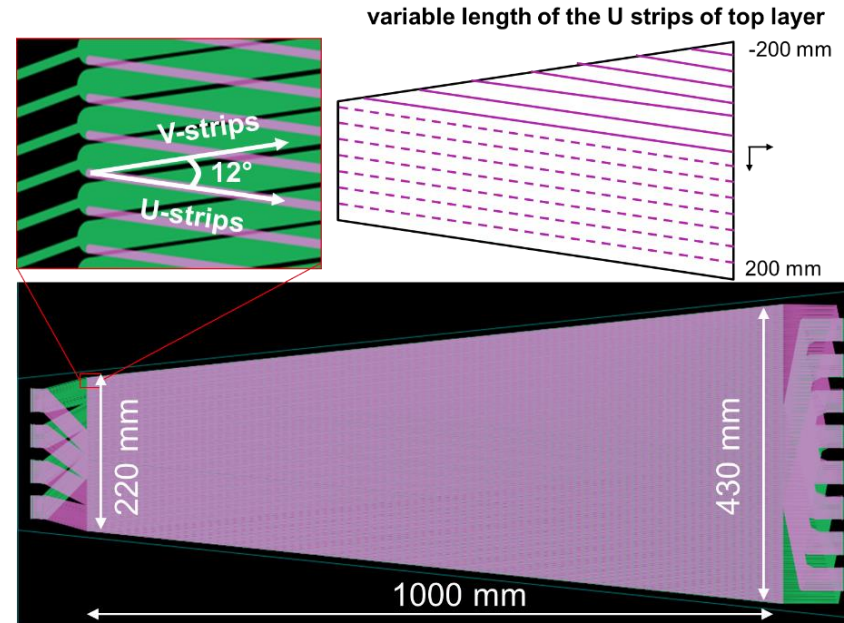
### Cluster size vs. HV



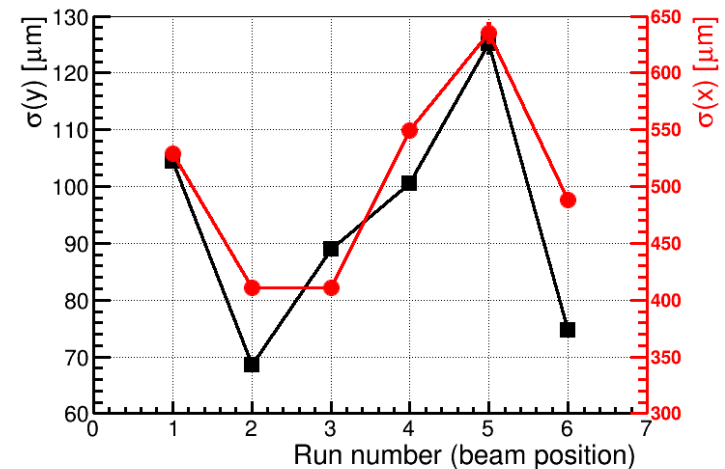
### Distribution of the strip pedestal noise



### U-V strip Readout of EIC-SoLID GEM Proto I



### Position resolution in x (radial) and y (azimuthal) on various locations on the chamber





# Large GEM R&D: Zigzag Strips readout studies

Aiwu Zhang

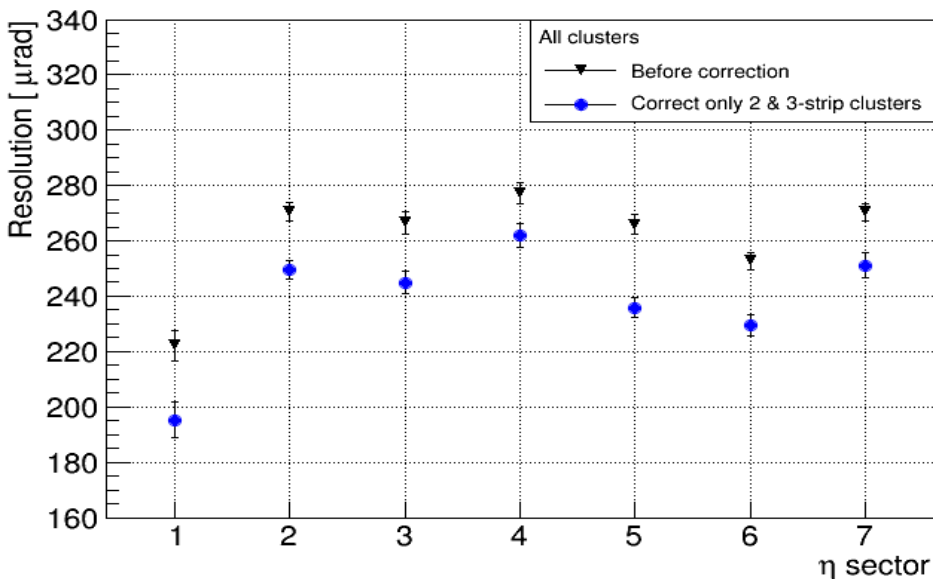


**Motivation:** due to large strip width and special structure of the zigzag r/o strips, cluster positions are not anymore accurate if we simply use the Center of Gravity (COG) method.

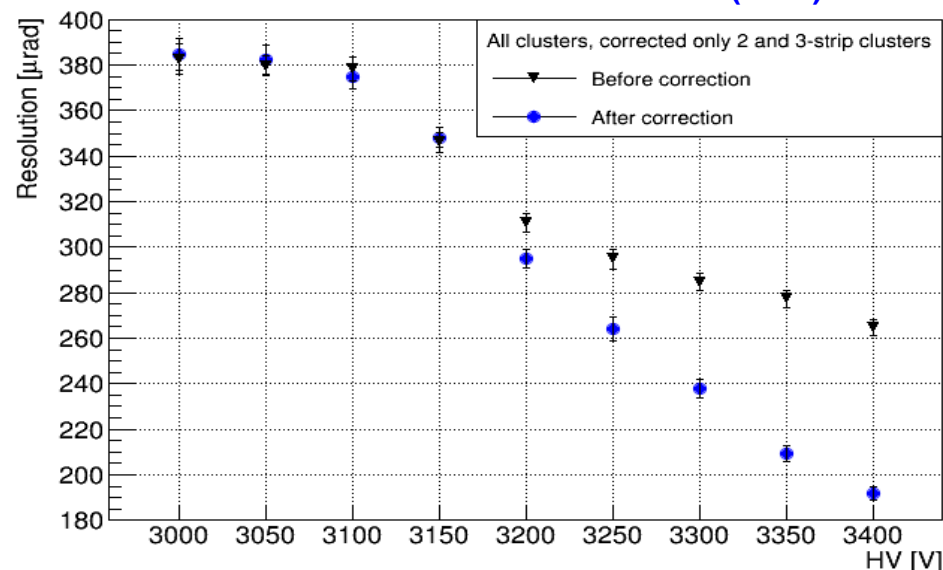
**Method:** we correct 2-strip and 3-strip clusters' positions separately using tracking information. We define  $\eta_{\text{def}}^{\text{def}} = s_g - s_{\text{max}}$  for each event.  $s_g$  is position from normal COG method,  $s_{\text{max}}$  is the strip number on which max. charge is collected.  $\eta$ -dependent response functions are obtained, and corrections are made based on these functions.

Position resolution

NIM A 811 (2016) 30-41



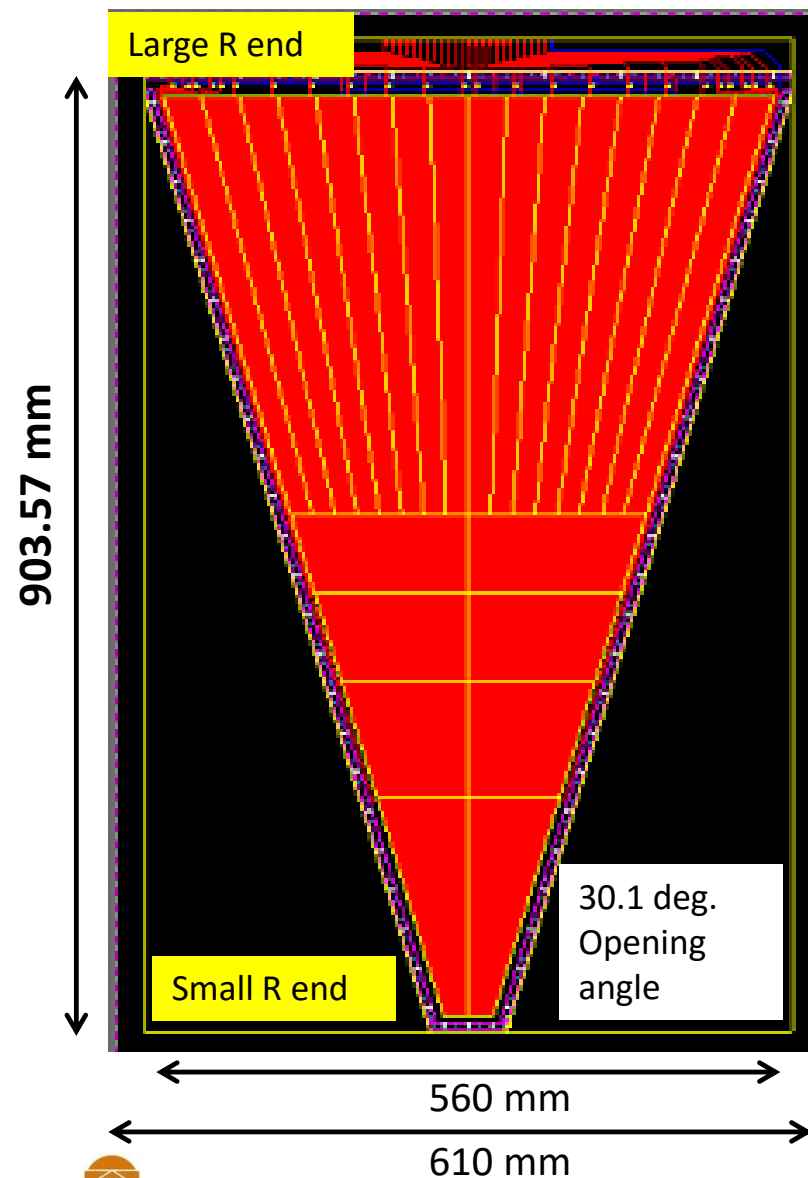
Position scan at 3200V



HV scan at at Position 1

# Large GEM R&D: Common GEM foil design for EIC

(UVa, Florida Tech, Temple U.)



-> Foil width (at the large R end) is limited to **560 mm** due to material limit of 610 mm (25 mm margin is needed for foil production).

-> A trapezoid foil with a **length of 903.57 mm**, **widths at both ends of 43 mm and 529 mm** (for the active area).

-> Opening angle of the trapezoid is **30.1 deg.**, allows some overlap when making a disk from 12 same type detectors.

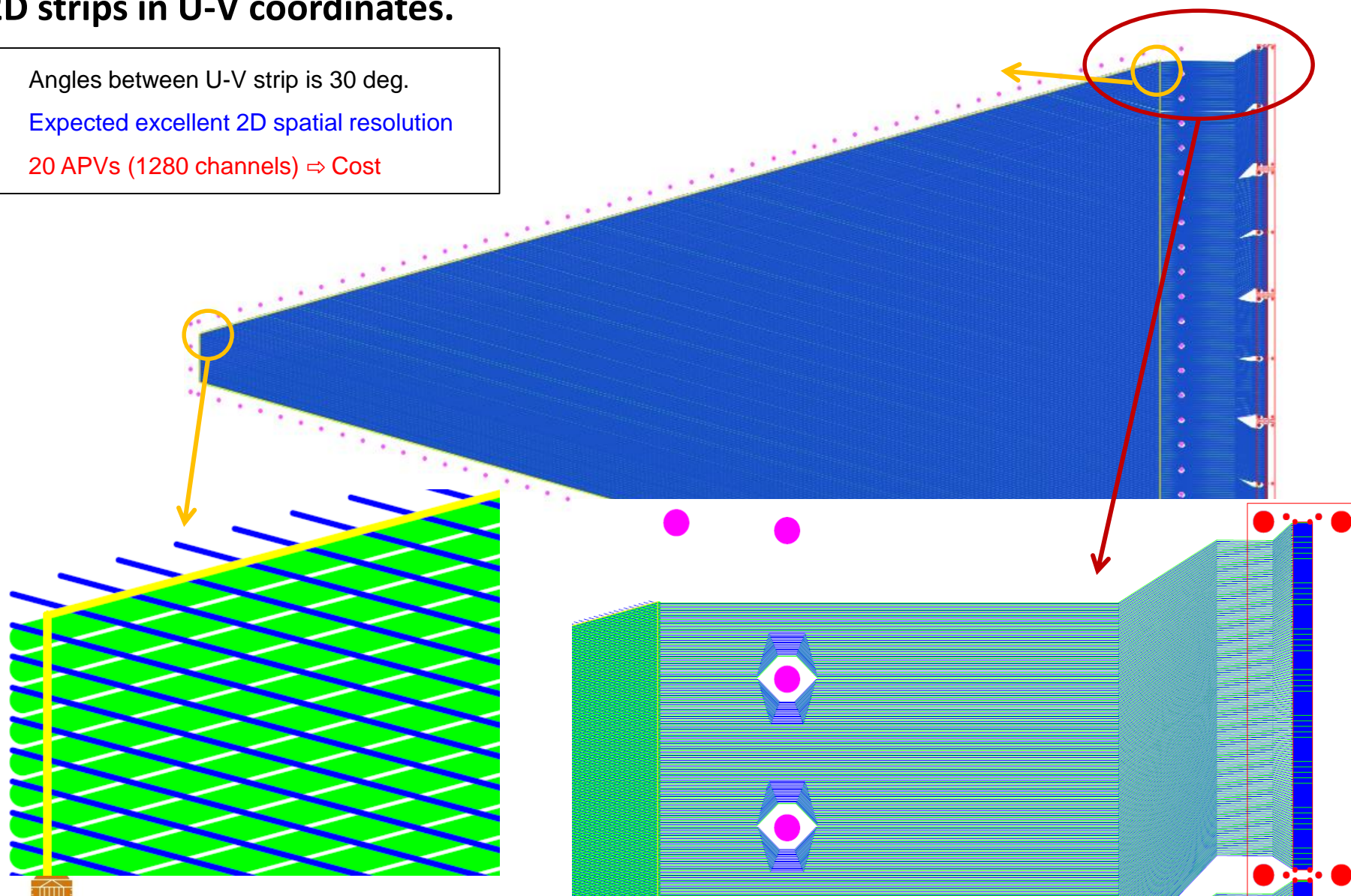
-> Active area is divided into 8 HV sectors in R direction at inner R and 18 HV sectors in azimuthal directions at outer R. This allows to reduce discharge energy if happens. Each sector **~100 cm<sup>2</sup>** and gaps between sectors are 0.1 mm.

-> HV connections are to be made from the large R end.

# Large GEM R&D: Readout studies for EIC

## 2D strips in U-V coordinates.

- Angles between U-V strip is 30 deg.
- Expected excellent 2D spatial resolution
- 20 APVs (1280 channels)  $\Rightarrow$  Cost

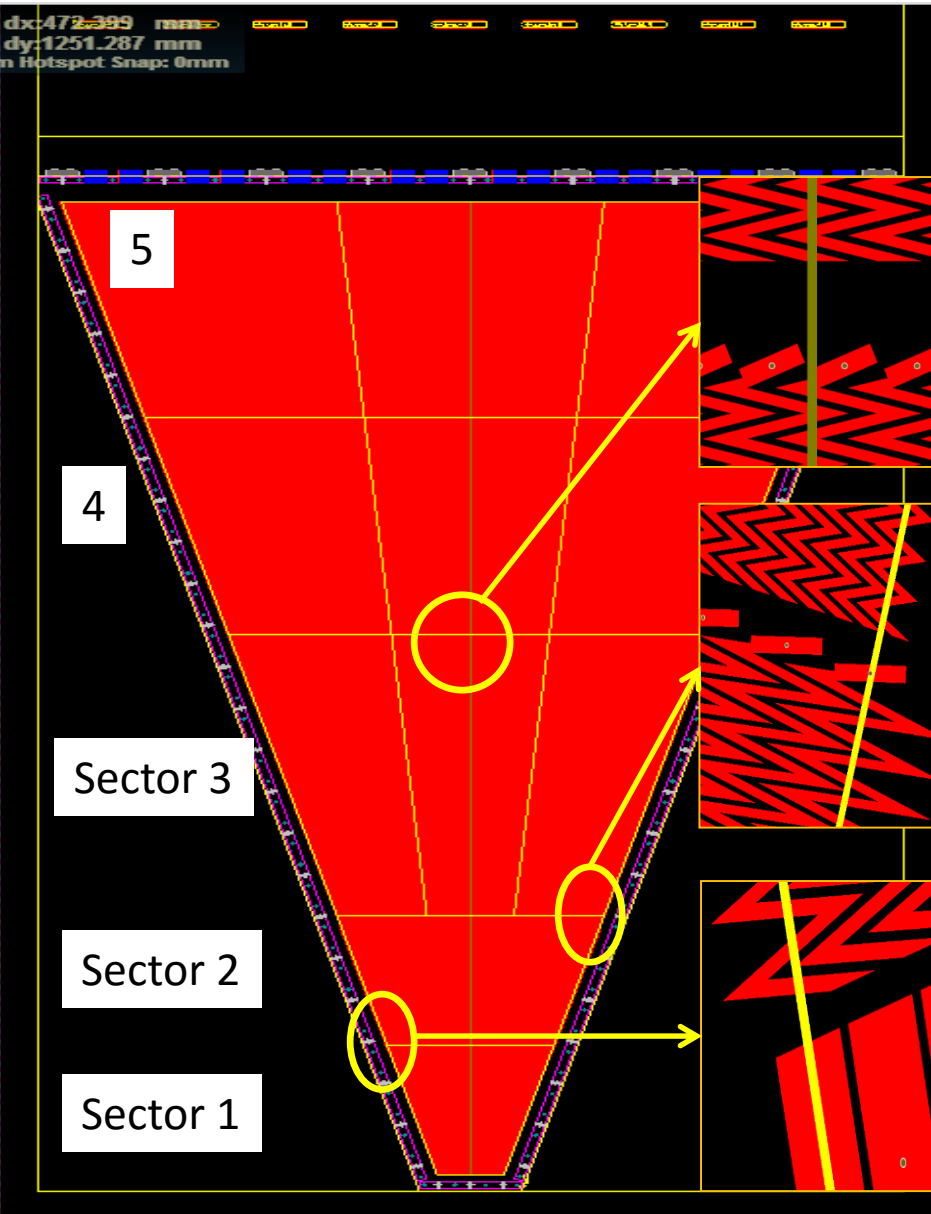


K. Gnanvo from UVA



# Large GEM R&D: Readout studies for EIC

## Zigzag strips readout



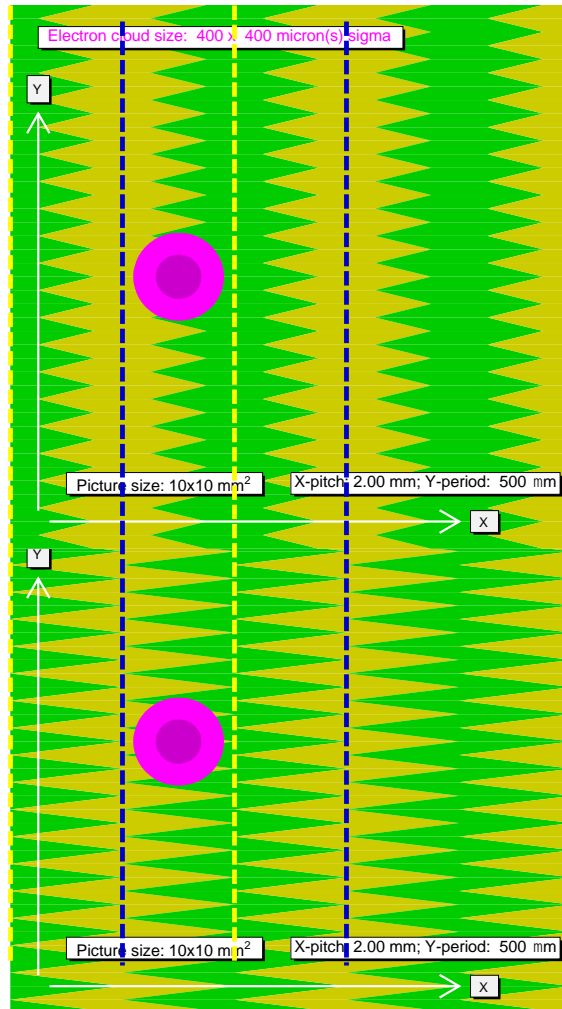
No.	Strip type	No. of strips	Angle pitch (mrad)	Length of sector (cm)
1	Straight	128	4.14	12
2	Zigzag	128	4.14	12
3	Zigzag	384 (=128*3)	1.37	22
4	Zigzag	384	1.37	22
5	zigzag	384	1.37	22

- divide the r/o area into 5 sectors and use straight strip in the innermost sector.
- Total **number of channels is 1152**(=128\*9), 9 APVs will be needed to read out the full detector lower electronic cost
- Only 1D position information
- Lower position resolution

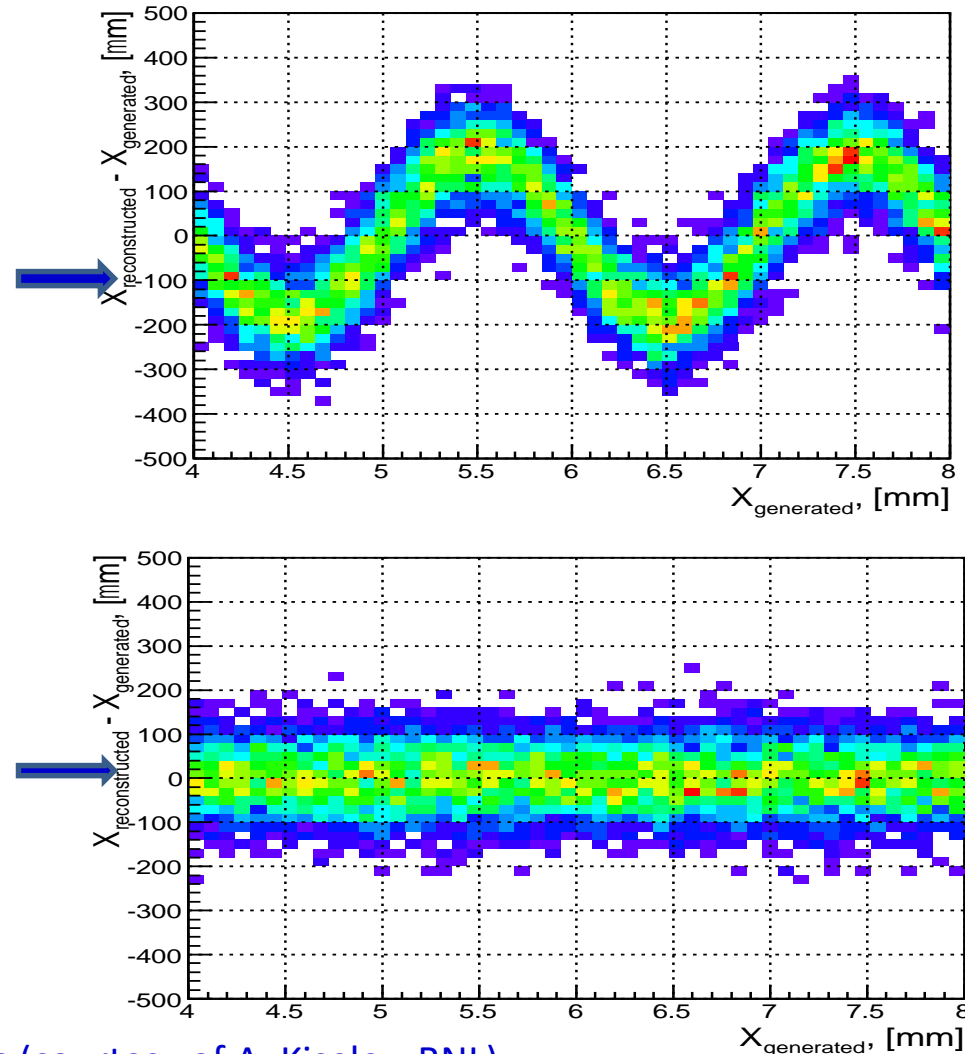
IEEE NSS/MIC 2015, A. Zhang

# Large GEM R&D: Readout studies for EIC

-> Type A has been tested in our previous prototype (arXiv:1508.07046), **type B will be chosen** for the next prototype. The reason is: **type B design gives better charge sharing and shows less non-linear response.**



Simple model simulation results (courtesy of A. Kiselev, BNL)

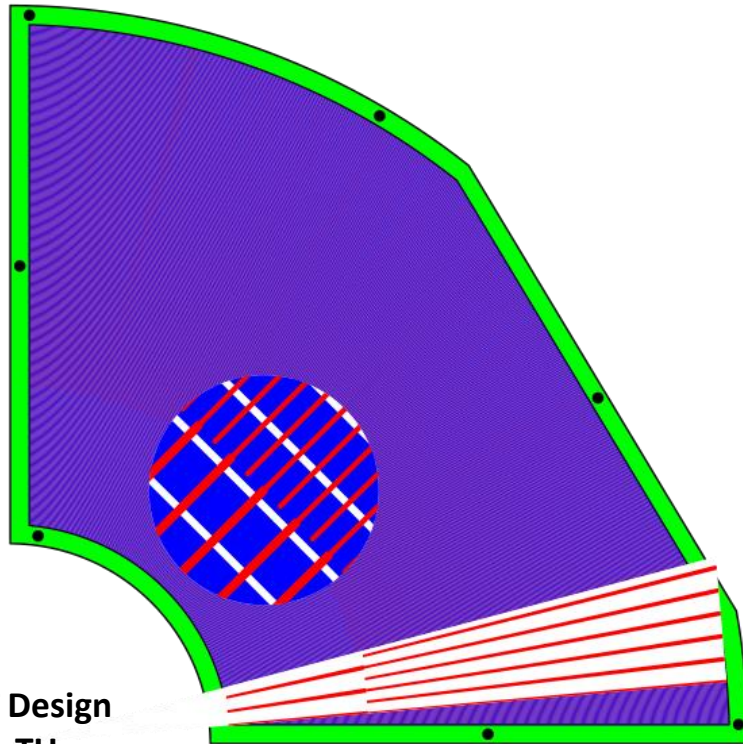


IEEE NSS/MIC 2015, A. Zhang

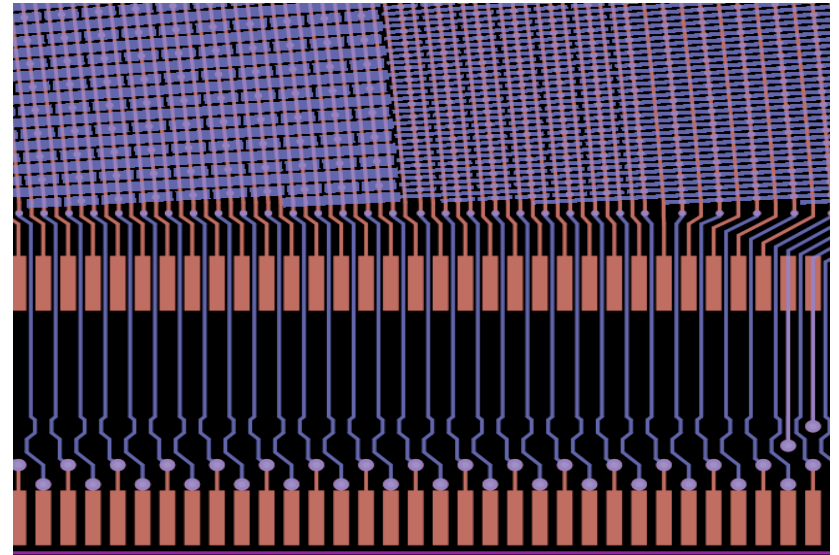
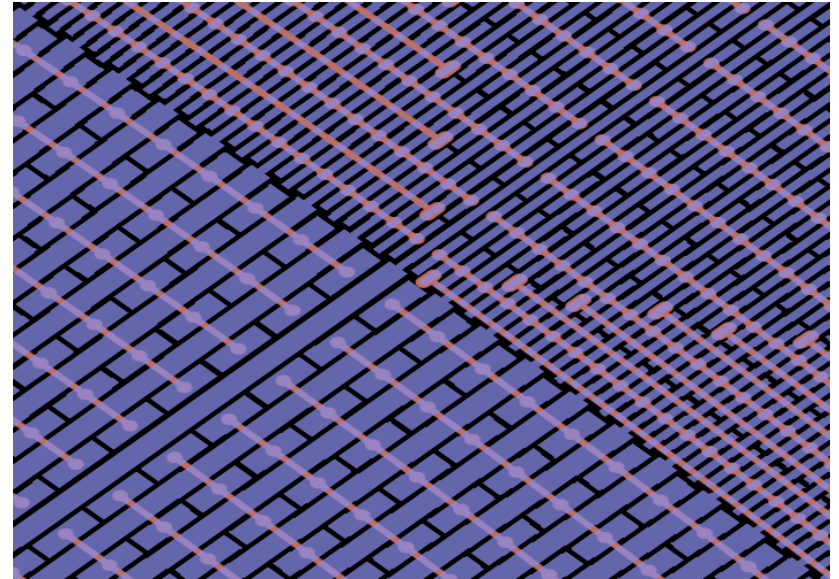
# Large GEM R&D: Readout studies for EIC

## 2D strips in R and $\phi$ coordinates.

- 2D position information
- Good position resolution



STAR FGT Design  
B. Surrow TU

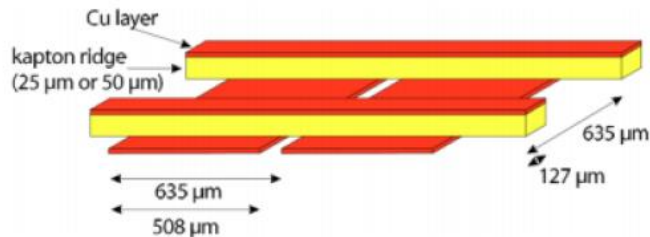


M. Posik from TU



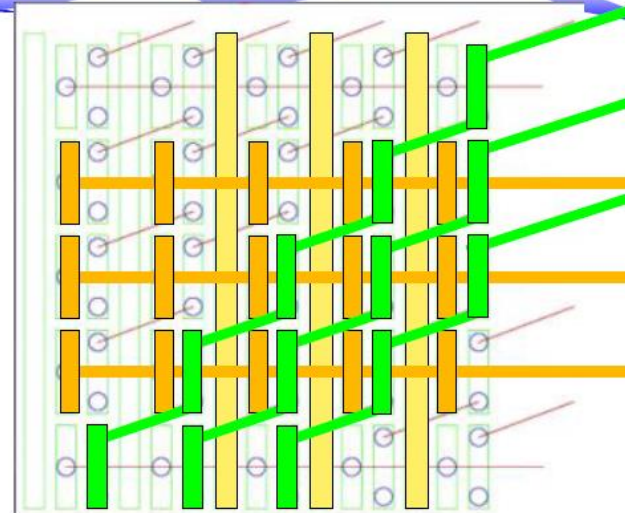
## MT6-2A 3-coordinate readout

D. Majka, Yale U.



### Standard Cartesian Readout

- "Compass Style"
- XY Hit Matching by Charge



### New 3-coordinate Readout

- Hit matching: **GEOMETRY & CHARGE**

#### □ Challenge:

Cartesian Readouts can lead to ambiguities in X-Y associations for high multiplicity events.

#### □ Solution:

3 coordinate readout made on double-sided kapton.

#### □ Goal:

**Increased tracks per "patch" reduces channel count.**



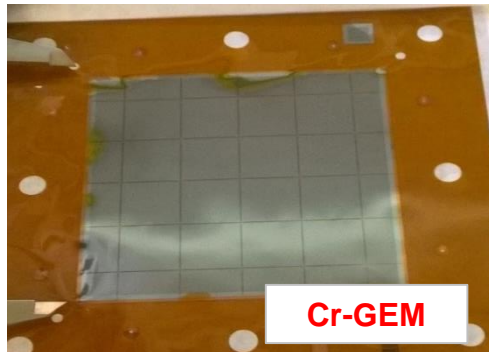
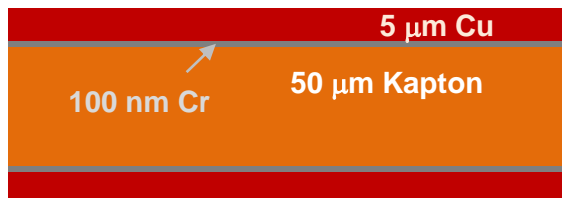


# EIC GEM R&D: Low Mass Material R&D

## Cr-GEM foil:

- ✓ Copper (Cu) clad raw material comes with 100 nm Chromium (Cr) layer between Cu and Kapton, 5  $\mu\text{m}$  Cu layers removed, leave only 100 nm residual Cr layers as electrodes, **Cr-GEM foils provided CERN PCB workshop**
- ✓ Using Cr-GEM foil lead to almost 50% reduction of the material of an SoLID-like light weight **triple-GEM detector**: this is because the material in a lightweight triple-GEM is dominated by the GEM foils & readout board

### Standard GEM

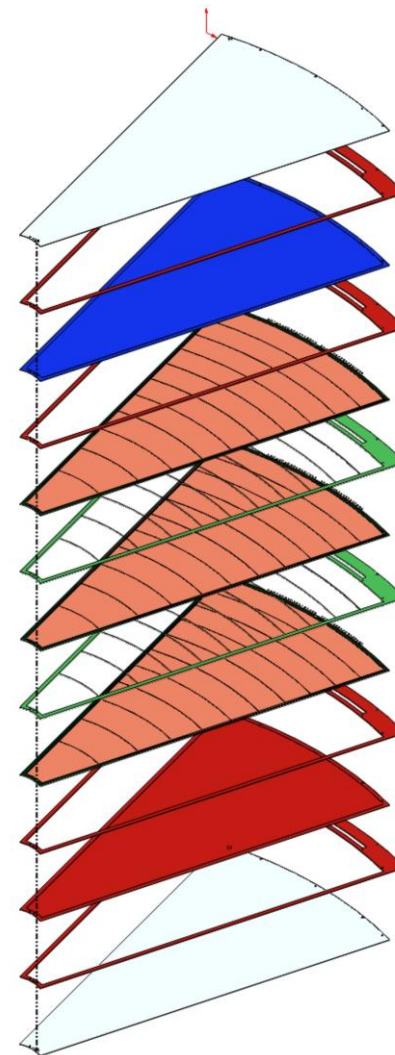


**Cr-GEM**



Lower material of GEM foil (UVa)

## Exploded 3D View



Mylar entrance window

Cathode (HV Foil)

GEM 1

GEM 2

GEM 3

Readout Foil

Mylar exit window

Low material in the assembly design  
M. Posik (TU)



## RD51 Collaboration

# RD51 Collaboration

RD51 Collaboration  
Development of Micro-Pattern Gas Detectors Technologies

MPGD2011 and 8th RD51 Collaboration Meeting  
29 August - 3 September 2011  
Kobe, Japan

The proposed R&D collaboration, RD51, aims at facilitating the development of advanced gas-avalanche detector technologies and associated electronic-readout systems, for applications in basic and applied research. **The main objective of the R&D programme is to advance technological development and application of Micropattern Gas Detectors.**

The invention of Micro-Pattern Gas Detectors (MPGD), in particular the Gas Electron Multiplier (GEM), the Micro-Mesh Gaseous Structure (Micromegas), and more recently other micro pattern detector schemes, offers the potential to develop new gaseous detectors with unprecedented spatial resolution, high rate capability, large sensitive area, operational stability and radiation hardness. In some applications, requiring very large-area coverage with moderate spatial resolutions, more coarse Macro-patterned detectors, e.g. Thick-GEMs (THGEM) or patterned resistive-plate devices could offer an interesting and economic solution. The design of the new micro-pattern devices appears suitable for industrial production. In addition, the availability of highly integrated amplification and readout electronics allows for the design of gas-detector systems with channel densities comparable to that of modern silicon detectors. Modern wafer post-processing allows for the integration of gas-amplification structures directly on top of a pixelized readout chip. Thanks to these recent developments, particle detection through the *ionization of gas* has large fields of application in future particle, nuclear and astro-particle physics experiments with and without accelerators.

The RD51 collaboration involves ~ 450 authors, 75 Universities and Research Laboratories from 25 countries in Europe, America, Asia and Africa. All partners are already actively pursuing either basic- or application-oriented R&D involving a variety of MPGD concepts. The collaboration established common goals, like experimental and simulation tools, characterization concepts and methods, common infrastructures at test beams and irradiation facilities, and methods and infrastructures for MPGD production.

MicroMegas GEM THGEM MHSP microPIC Ingrid

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## World-wide coordination of the research in the field to advance technological development of Micropattern Gas Detectors

- Foster collaboration between different R&D groups; optimize communication and sharing of knowledge/experience/results concerning MPGD technology within and beyond the particle physics community
- Investigate world-wide needs of different scientific communities in the MPGD technology
- Optimize R&D financing by creation of common projects (e.g. technology and electronics development) and common infrastructure (e.g. test beam and radiation hardness facilities, detectors and electronics production facilities)
- The RD51 collaboration will steer ongoing R&D activities but will not direct the effort and direction of individual R&D projects
- Applications area will benefit from the technological developments developed by the collaborative effort; however the responsibility for the completion of the application projects lies with the institutes themselves.

### RD51 Collaboration Webpage

<http://rd51-public.web.cern.ch/RD51-Public>

### RD51 Conference Contributions, Seminars

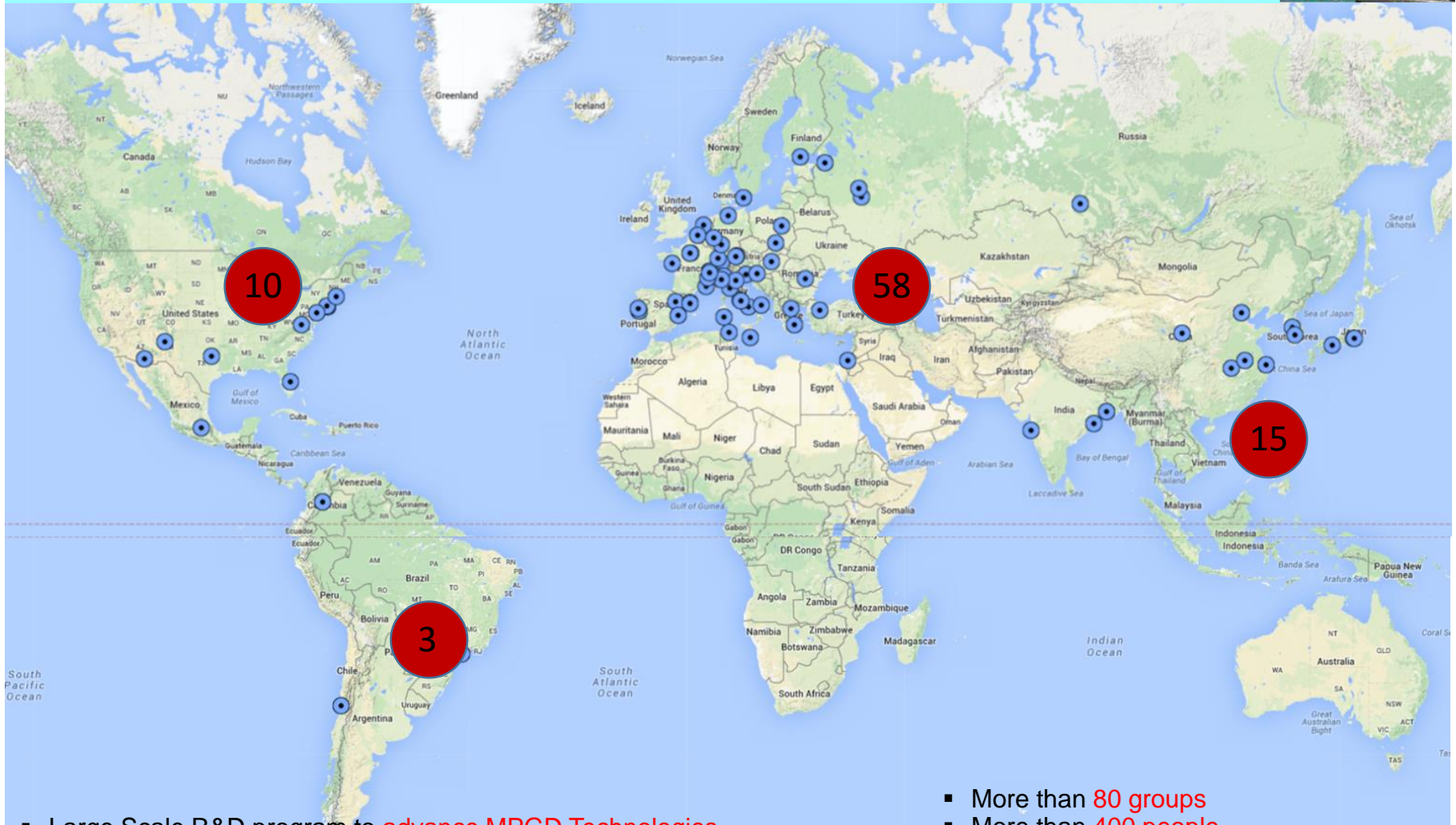
<http://rd51-public.web.cern.ch/RD51-Public/Documents/ConferenceContributions.html>

<http://rd51-public.web.cern.ch/RD51-Public/Documents/Seminars.html>

# RD51 Collaboration: Around the World

**The main objective:** advance MPGD technological development & associated electronic-readout systems, for applications in basic and applied research”

<http://rd51-public.web.cern.ch/rd51-public>



- Large Scale R&D program to advance MPGD Technologies
- Access to the MPGD “know- how”
- Foster Industrial Production

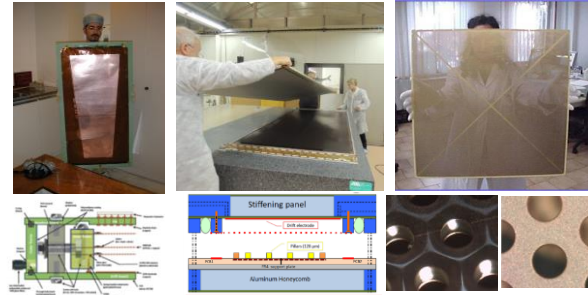
- More than **80 groups**
- More than **400 people**
- National and International **Laboratories**
- National **Institutes and Universities**



# RD51 Collaboration: Working Groups

Technological Aspects and Development of New Detector Structures

Common Facilities : Test Beam and Laboratory



WG1:

WG7:

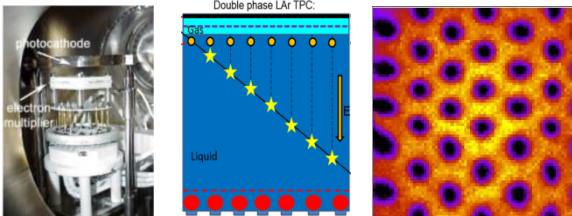
Production, quality control, industrialization

RD51

WG6:

WG2

Common Characterization and Physics Issues



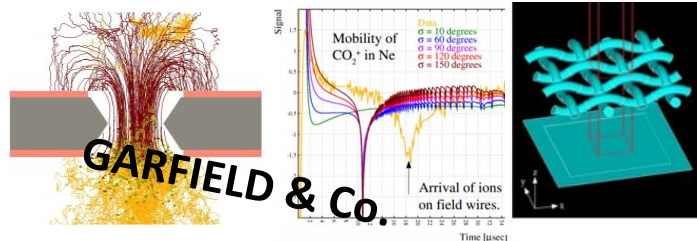
WG3

WG4:

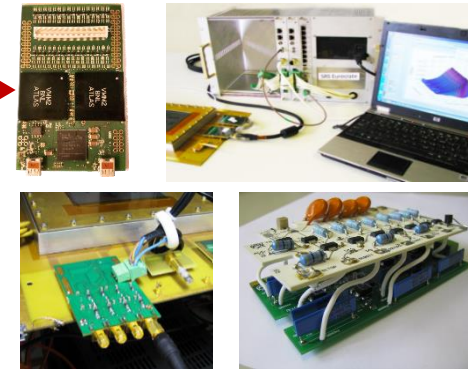
WG5:

MPGD readout Electronics

Simulations and Software Tools



Academia-Industry Matching Events, Training, Education



# RD51 Collaboration: Highlights & Achievements (2008-20015)

- ✓ Consolidation of the Collaboration and MPGD community integration (>80 Institutes, >400 members);
  - WORLDWIDE DISSEMINATION and large support to NEW COMMUNITIES
  - ACADEMIA-INDUSTRY MATCHING EVENTS
  - TRAINING & SCHOOLS
- ✓ Major progress in the MPGD technologies development in particular large area GEM (single mask), MicroMegas (resistive), THGEM; some picked up by experiments (including LHC upgrades);
  - MPGD selected for HEP & NP experiments as a result of these major progresses.
  - PHASE-DRIVEN (R&D or production) SUPPORT
  - NEW REQUIREMENTS (future experiment driven) and NEW AREA of USE
- ✓ Secured future of the MPGD technologies development through the TE MPE workshop upgrade and FP7 AIDA contribution;
  - CERN MICRO PATTERN TECHNOLOGY WORKSHOP scaled up to SQUARE METERS detector size
- ✓ Contacts with industry for large volume production, MPGD industrialization and industrial runs;
  - CONSOLIDATION of the industrial PRODUCTION and manufacturing QUALITY for ALL the main MPGD families.
- ✓ Major improvement of the MPGD simulation software framework for small structures allowing first applications;
  - IMPROVEMENTS on METHODS and TECHNIQUES ; APPLICATION for MPGD optimization
- ✓ Development of common, scalable readout electronics (SRS) (many developers and > 50 user groups); Production (PRISMA company and availability through CERN store); Industrialization (re-design of SRS in ATCA in EISYS);
  - SUPPORT and continuous DEVELOPMENT
  - NEW BASELINE FE ASICS (from experiment development) and STRUCTURES .
  - Development of EASILY accessible MPGD laboratory INSTRUMENTATION.
- ✓ Infrastructure for common RD51 test beam and lab facilities (>20 user groups)
  - Largely ENLARGED infrastructure for the RD51 LAB. REFINEMENT of the TEST BEAM infrastructure.

# Summary

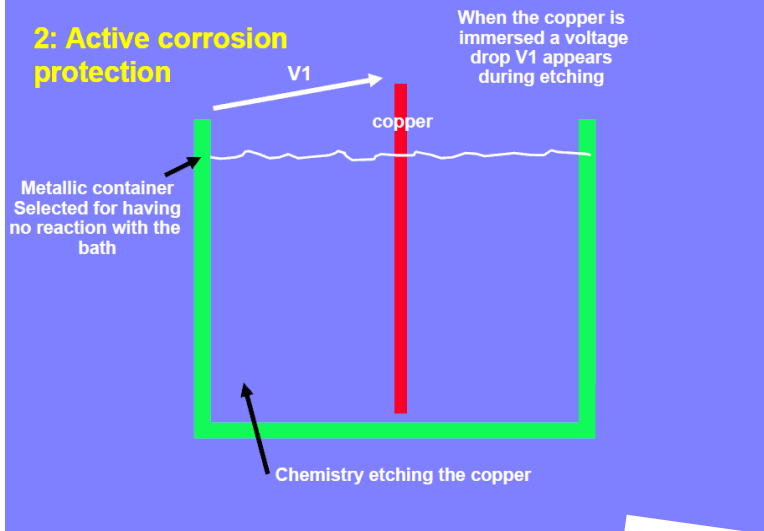
- GEM is a mature technology for future particle physics experiments
- Performances of GEM detectors in term of rate capability, position resolution and low mass material  $\Rightarrow$  Ideal candidate for high precision tracking
- Recent effort in the large area GEM detector technology  $\Rightarrow$  Optimization for Forward Trackers
- Vast ongoing R&D program ongoing in the US for EIC, sPHENIX, SoLID GEM based forward tracking system
- University of Virginia, Florida Tech and Temple University leading US effort in large area GEM technology within the eRD6-eRD3 EIC detector R&D program



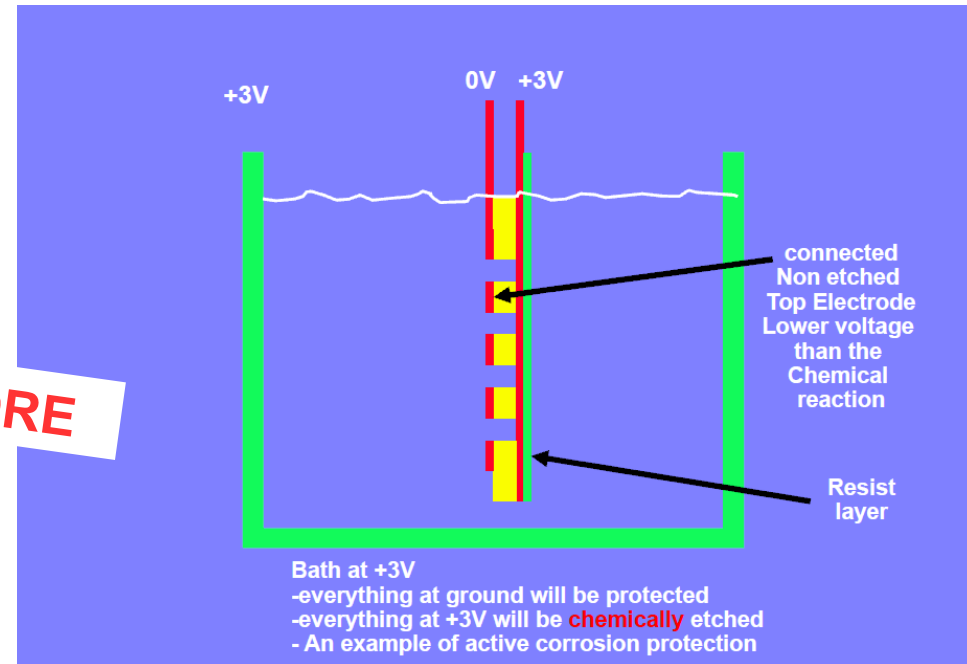
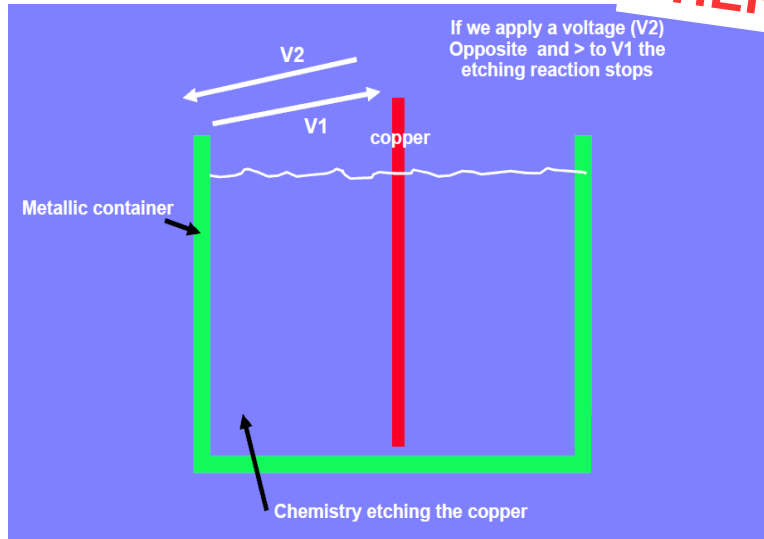
Back Up

# Breakthrough With Large GEMs: Single Mask Technique

## 2: Active corrosion protection



**THEREFORE**



Rui De Oliveira, Latest MPGD developments and readout board guidelines, 28 April 2009, RD51 Week

# Cylindrical GEM: KLOE-2 Inner tracker @ Frascati, Italy

G. Bencivenni

